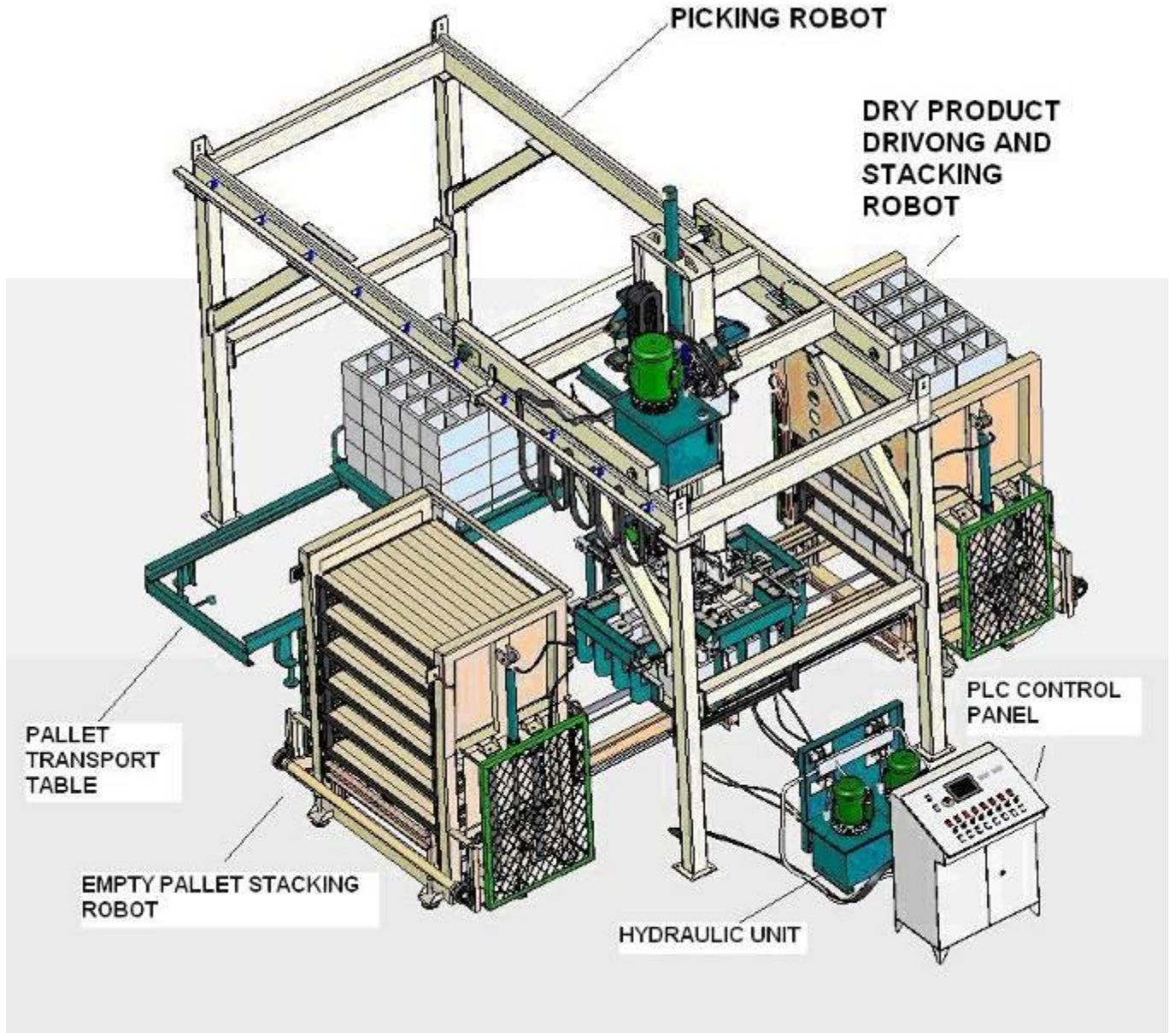
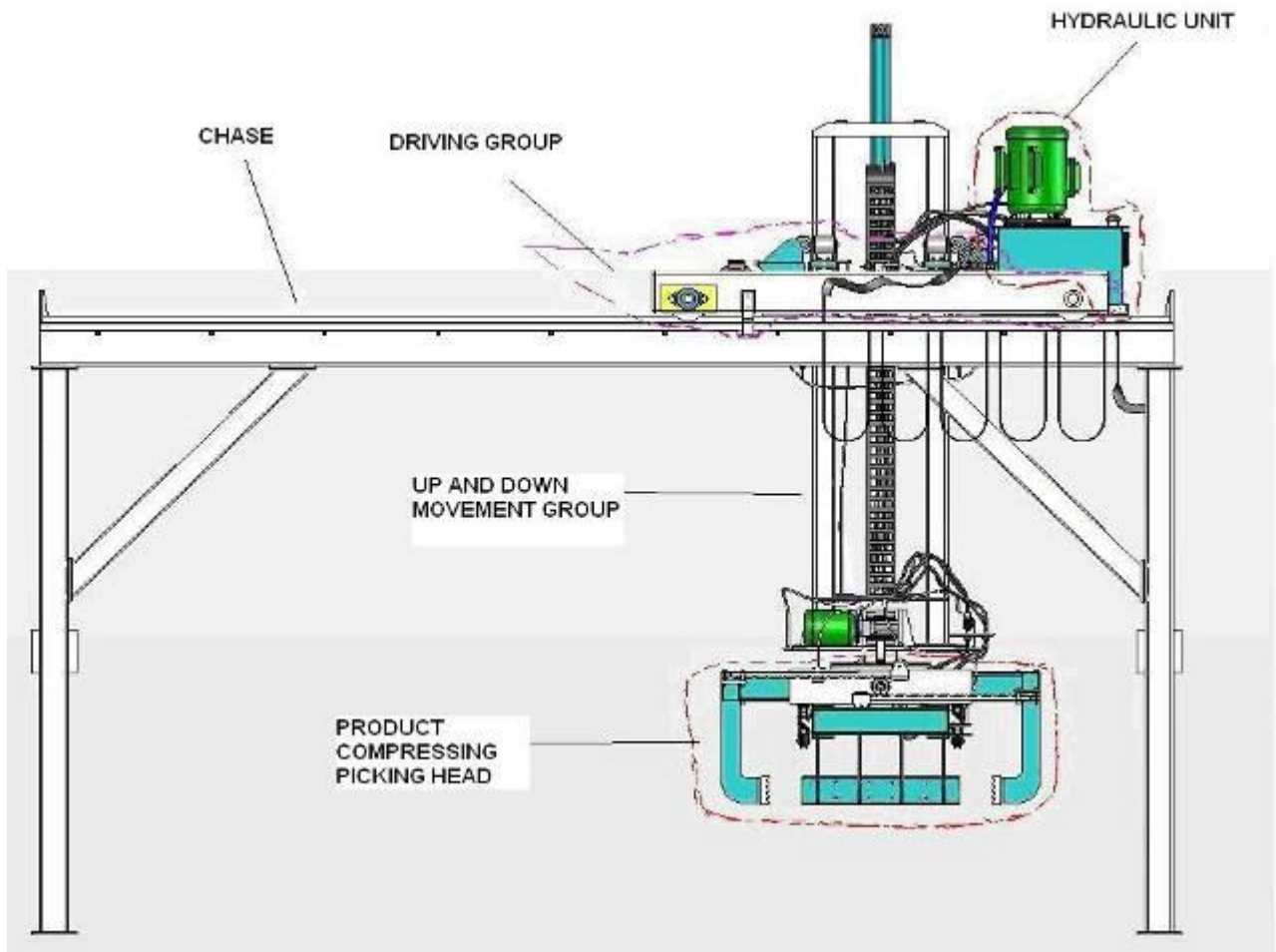
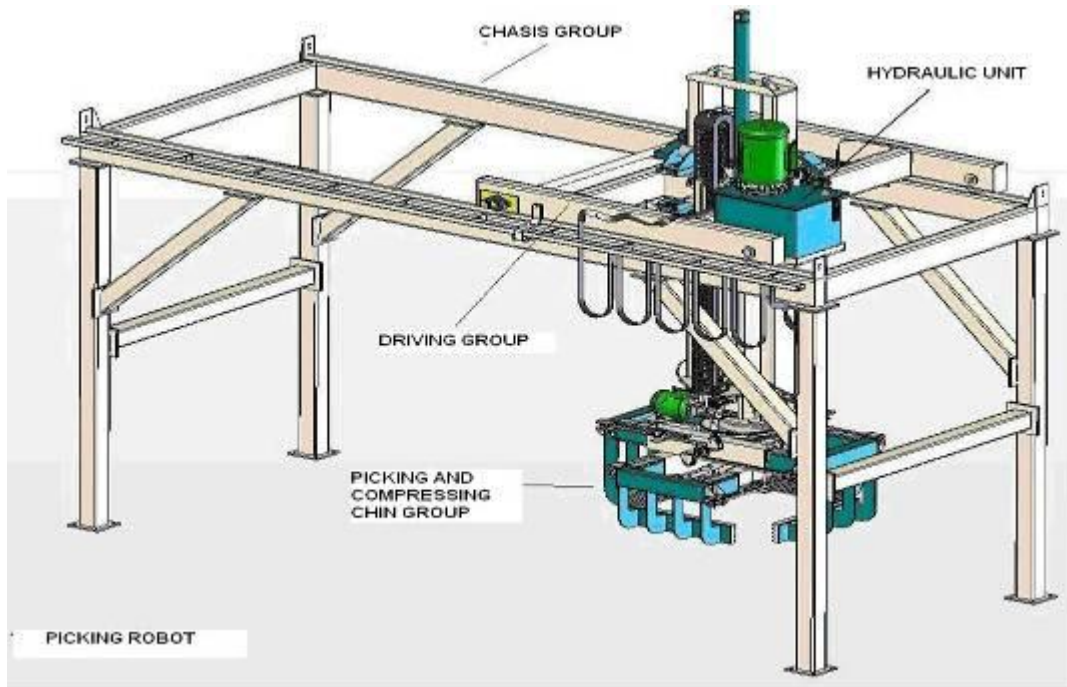
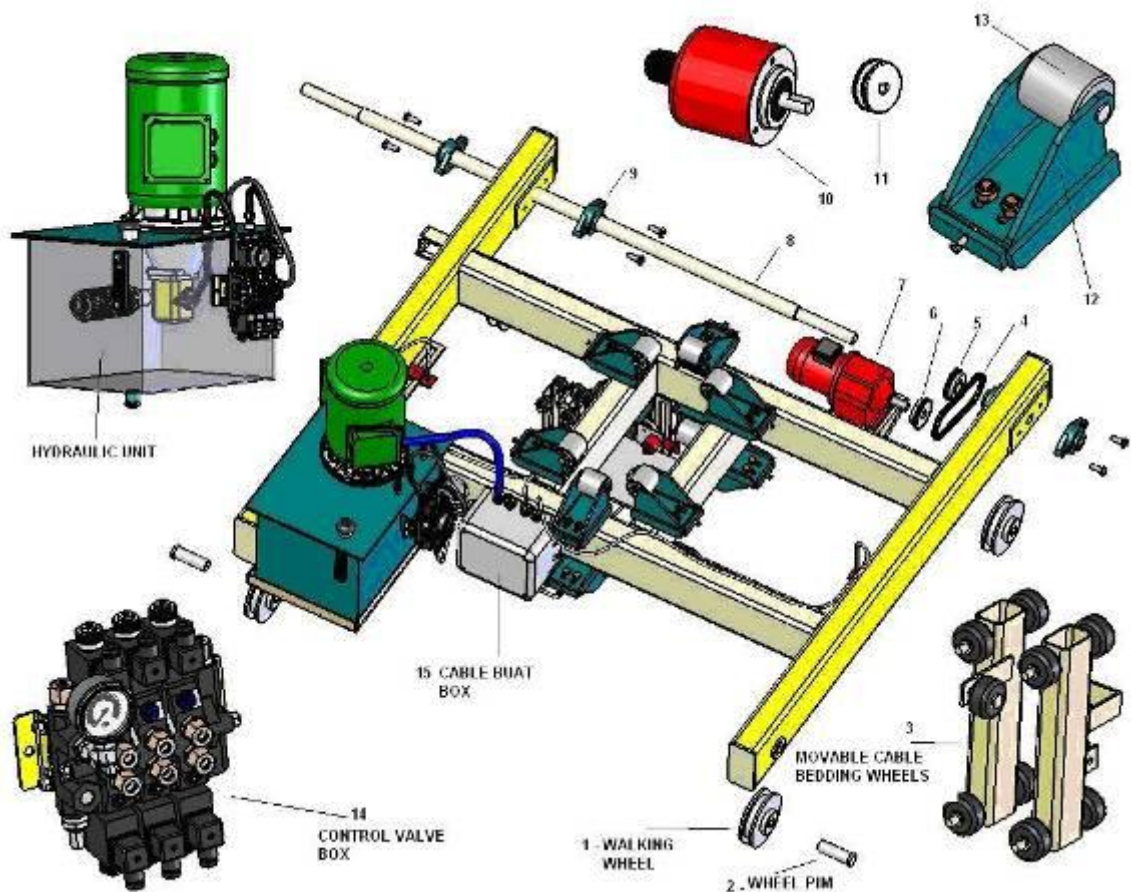
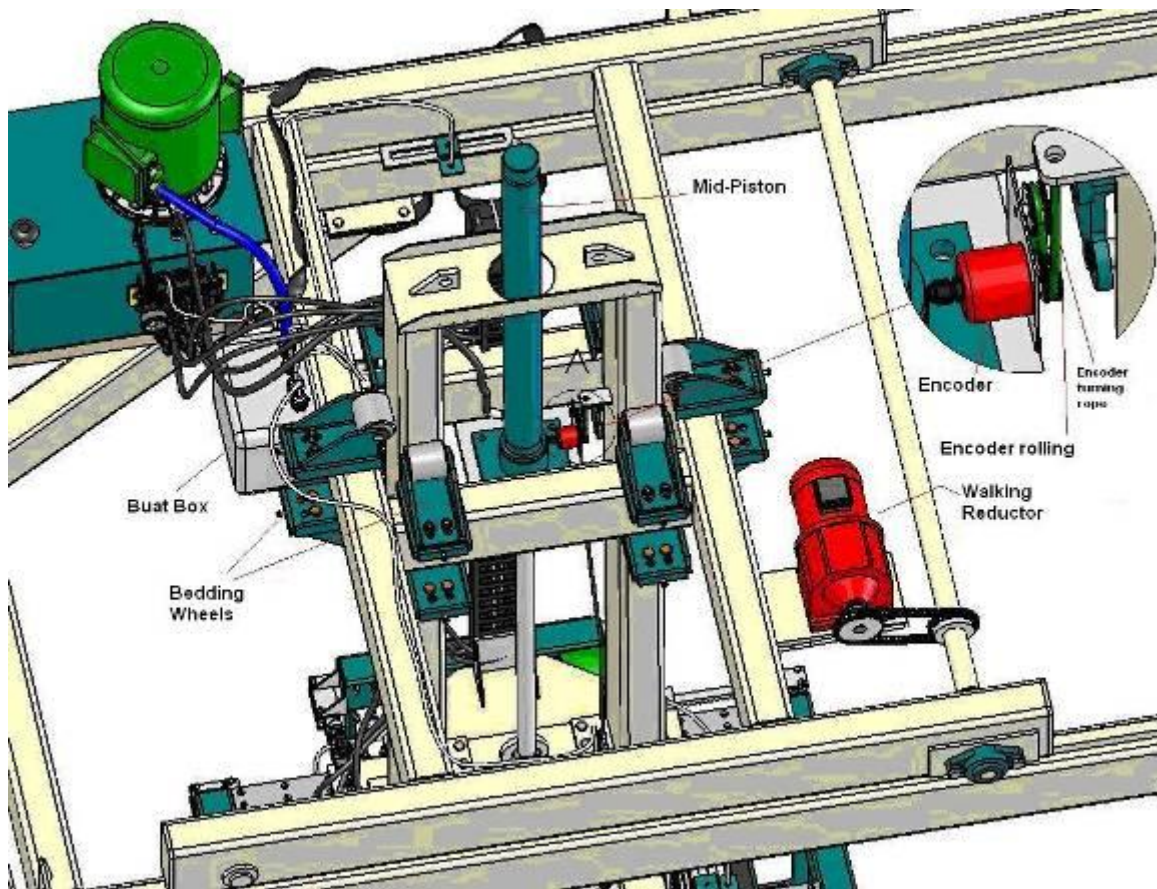


PICKING ROBOT SPARE PARTS



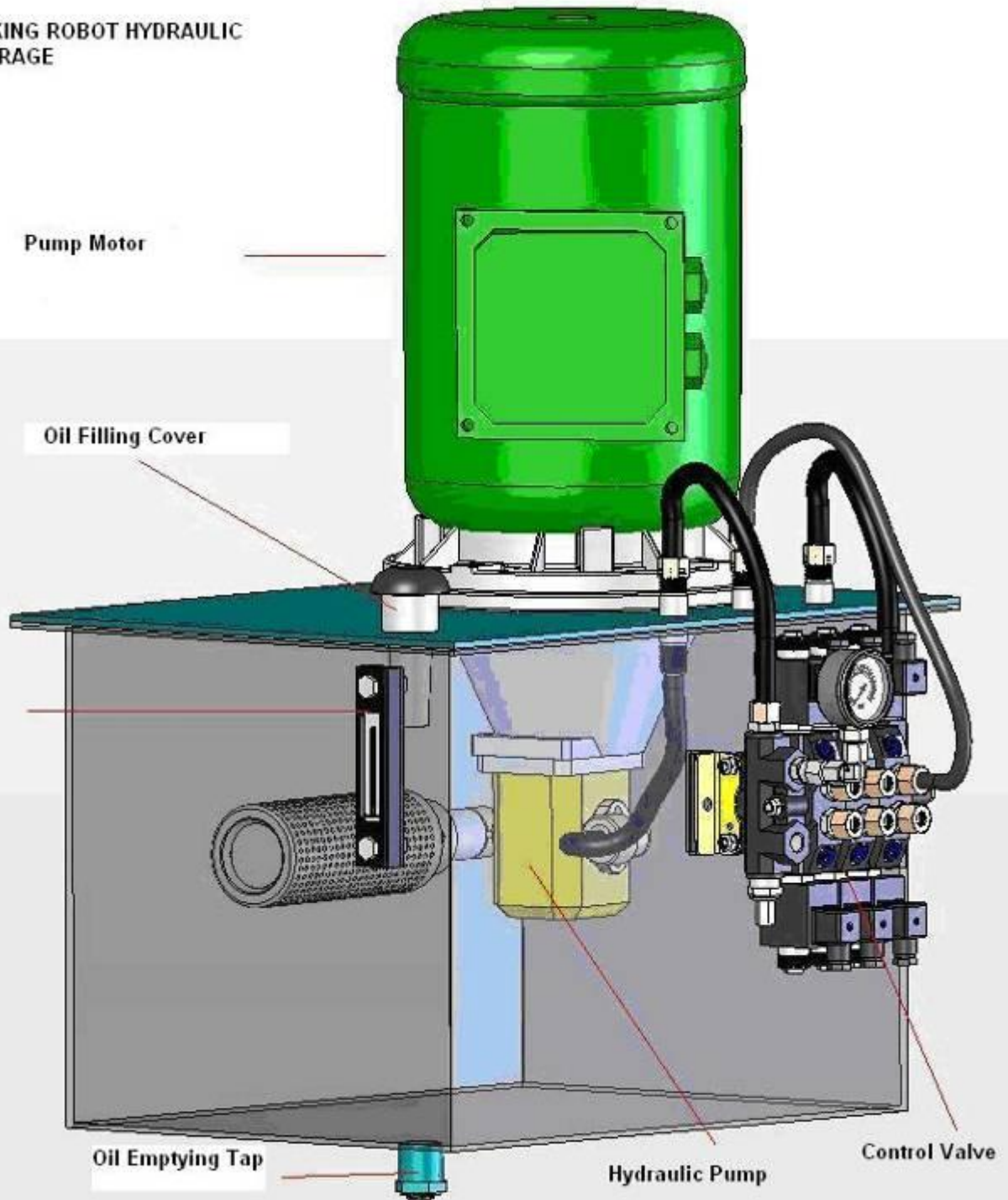
---PICKING ROBOT---



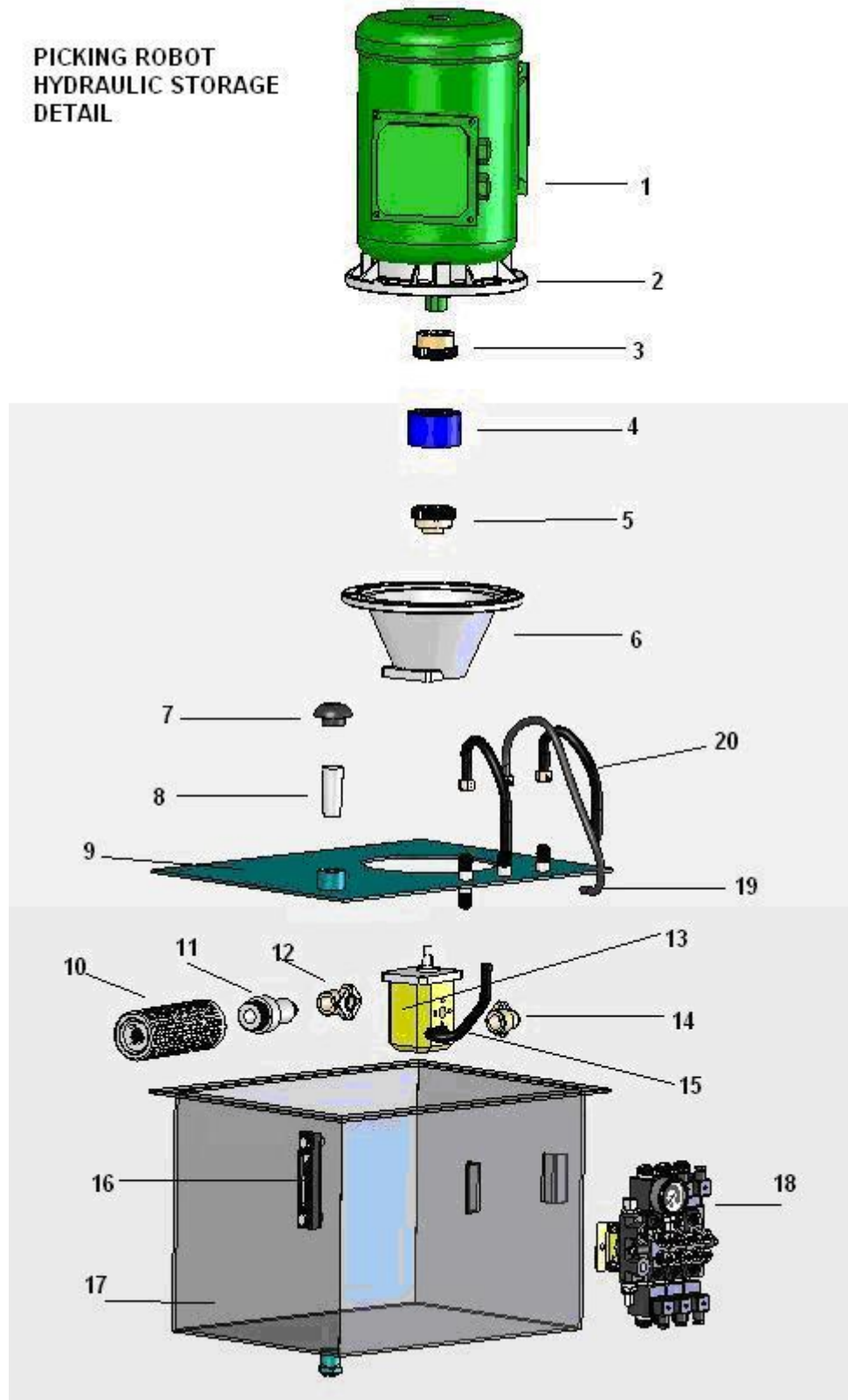


---HYDRAULIC UNIT---

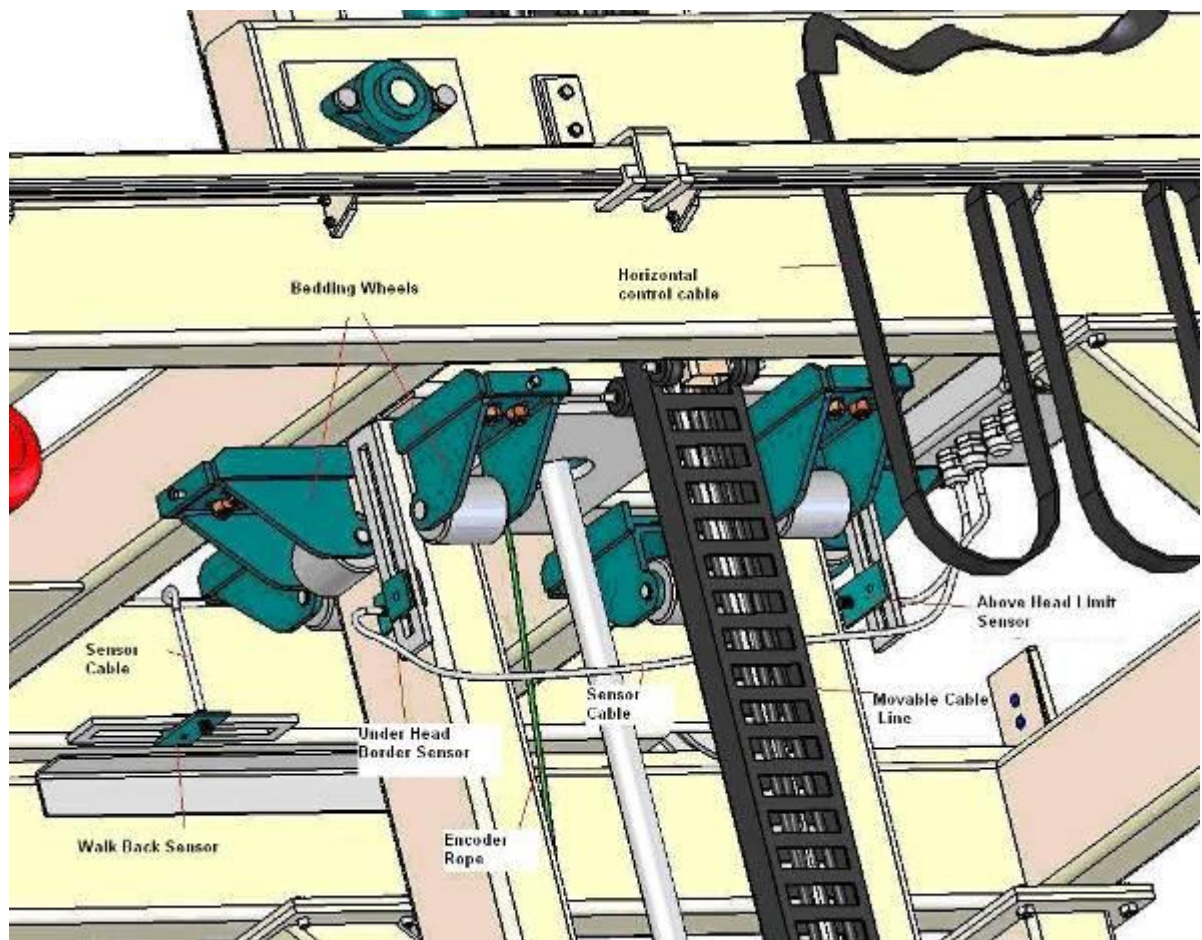
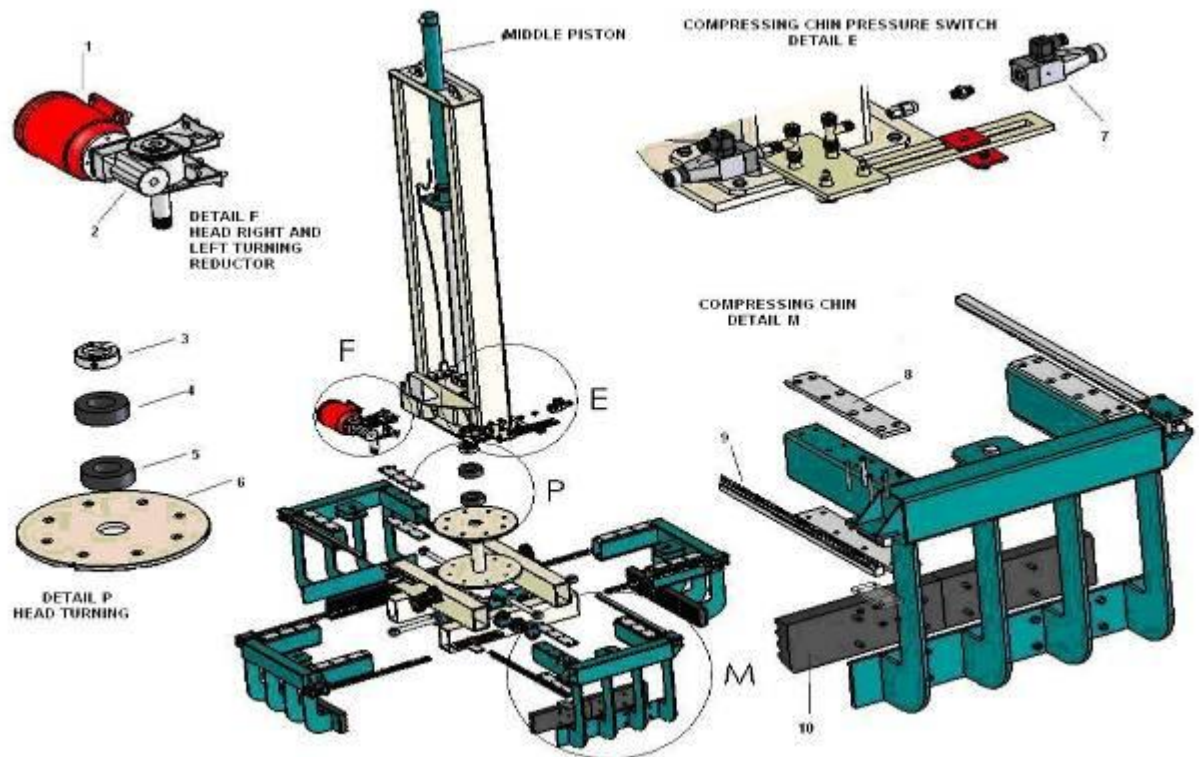
PICKING ROBOT HYDRAULIC STORAGE

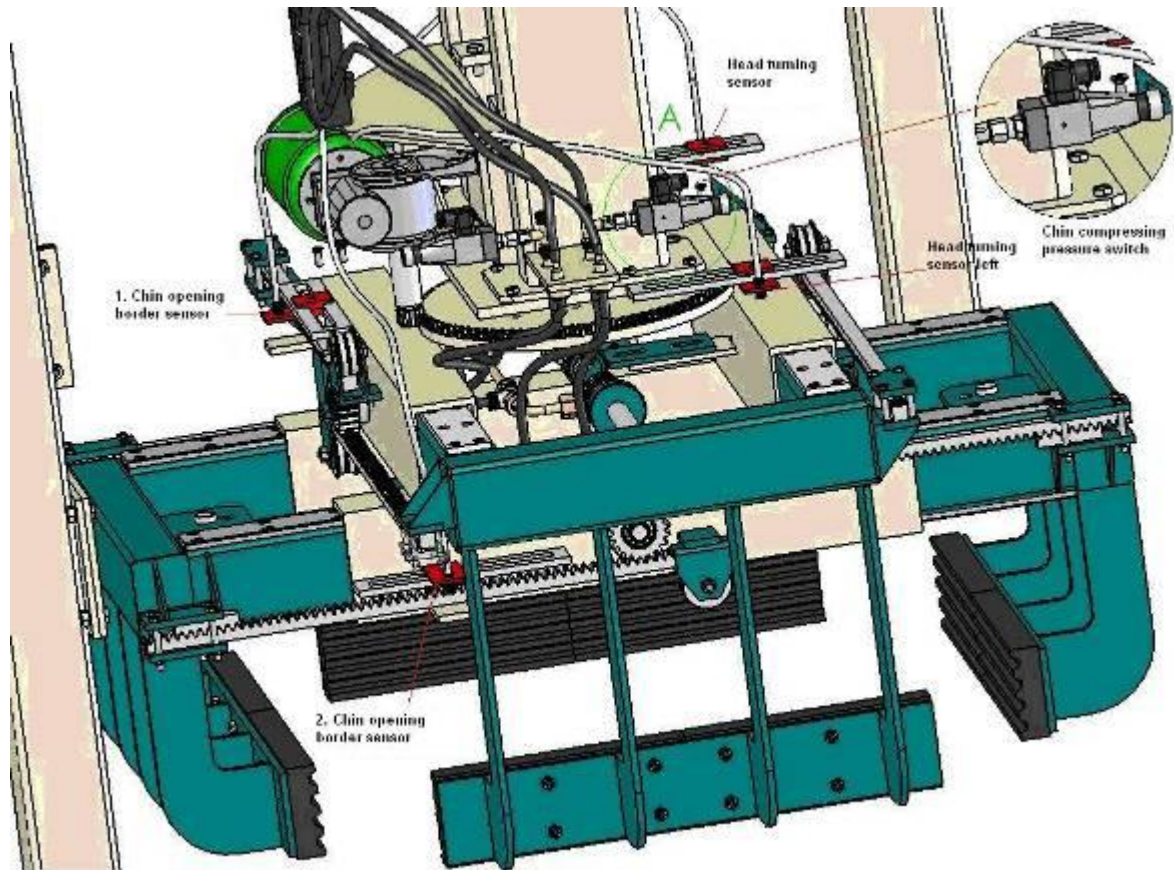


PICKING ROBOT HYDRAULIC STORAGE DETAIL

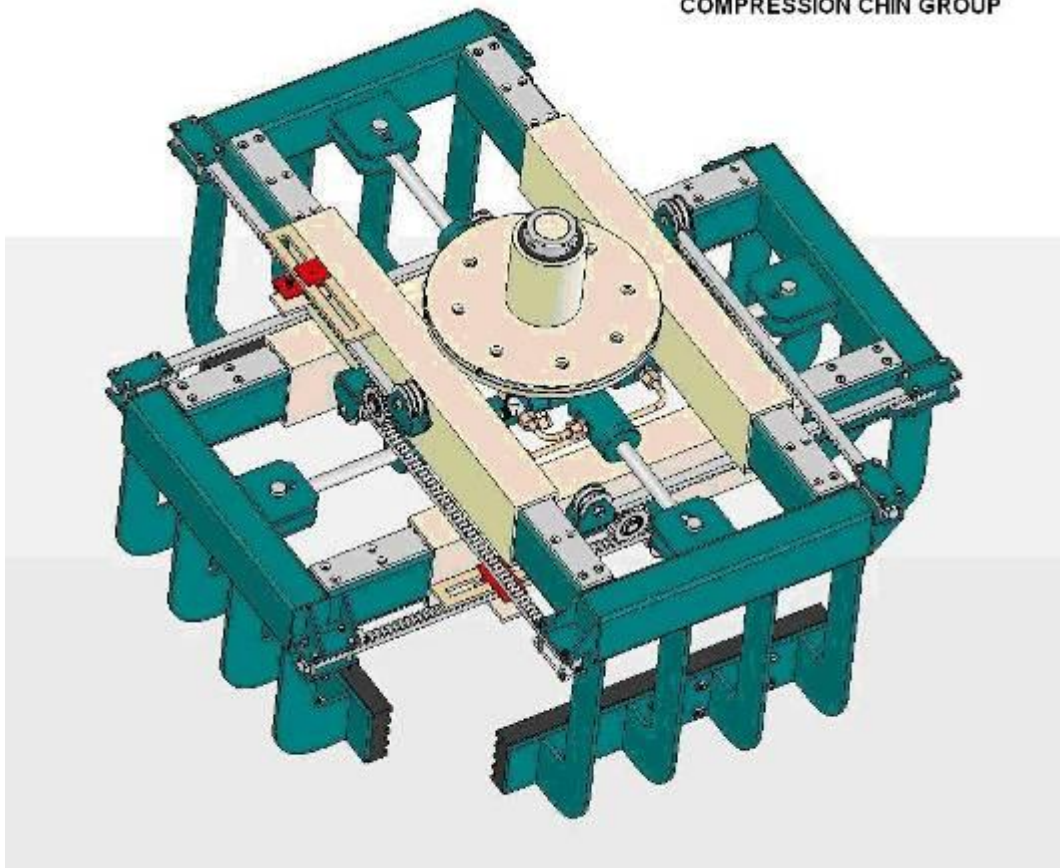


---PRODUCT COMPRESSING AND UP-DOWN MOVING GROUP---

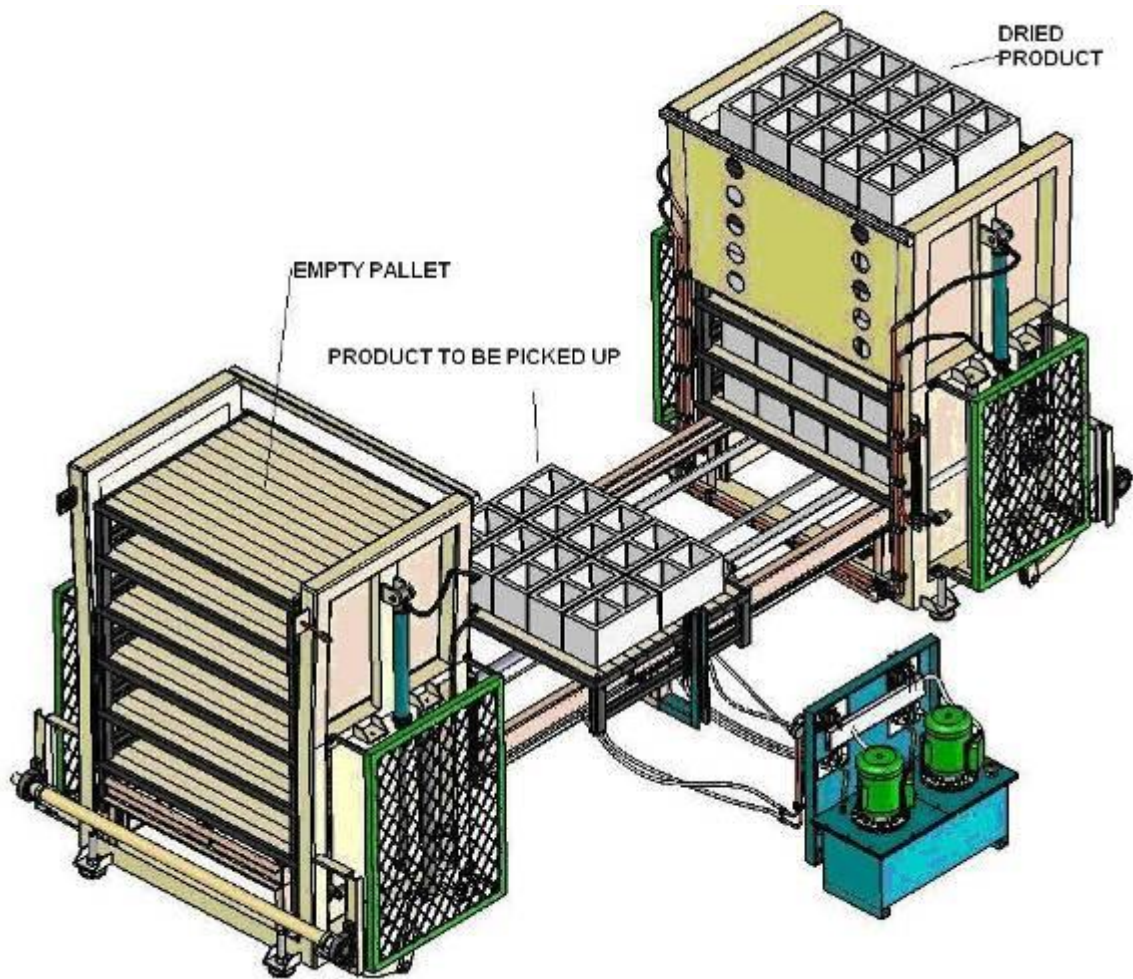




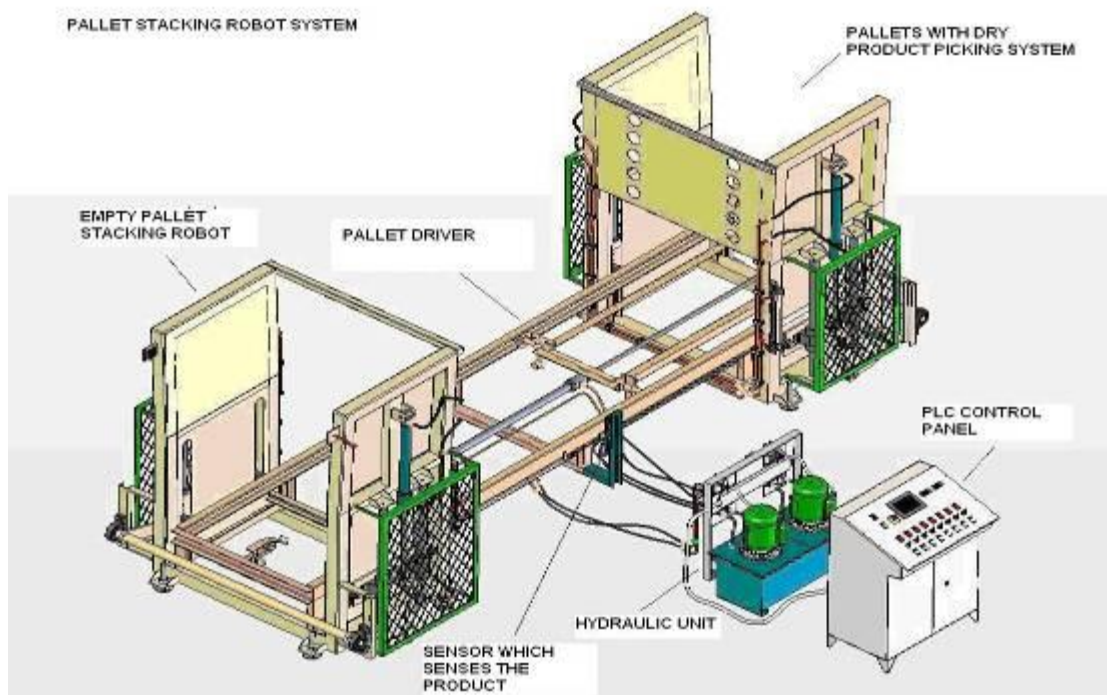
COMPRESSION CHIN GROUP



---STACKING ROBOT---



PALLET STACKING ROBOT SYSTEM

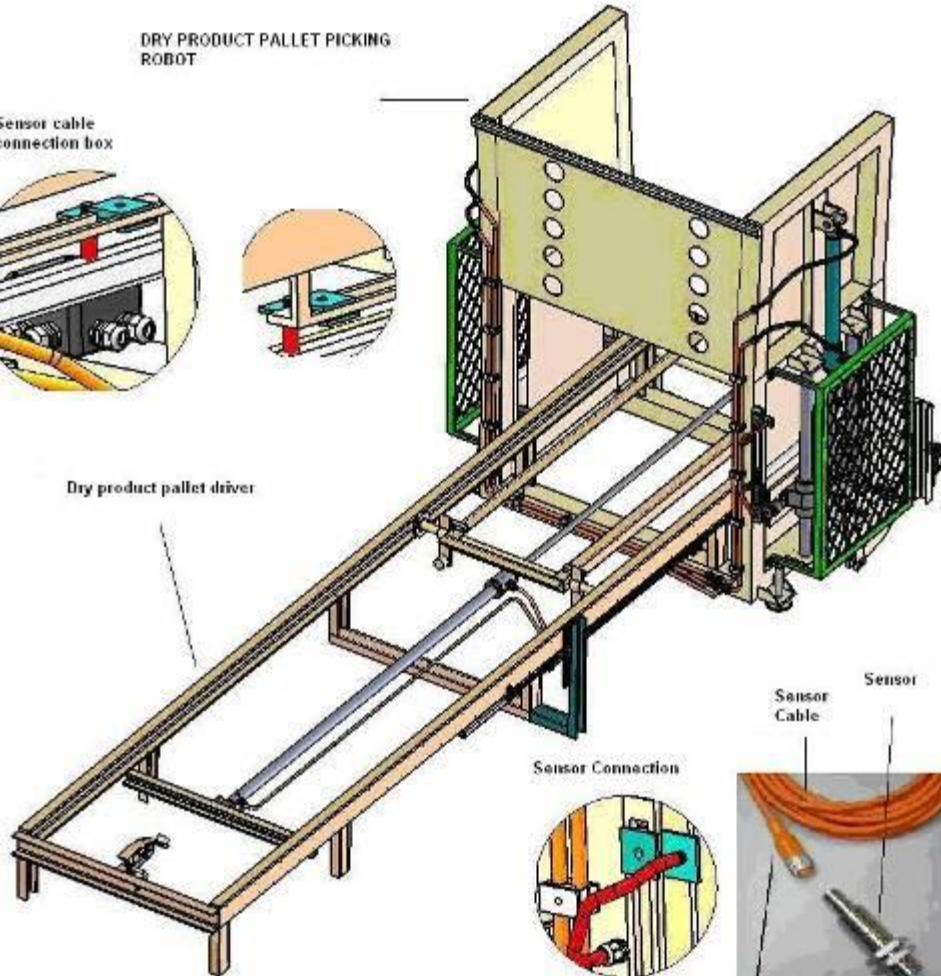


DRY PRODUCT PALLET PICKING ROBOT

Sensor cable connection box



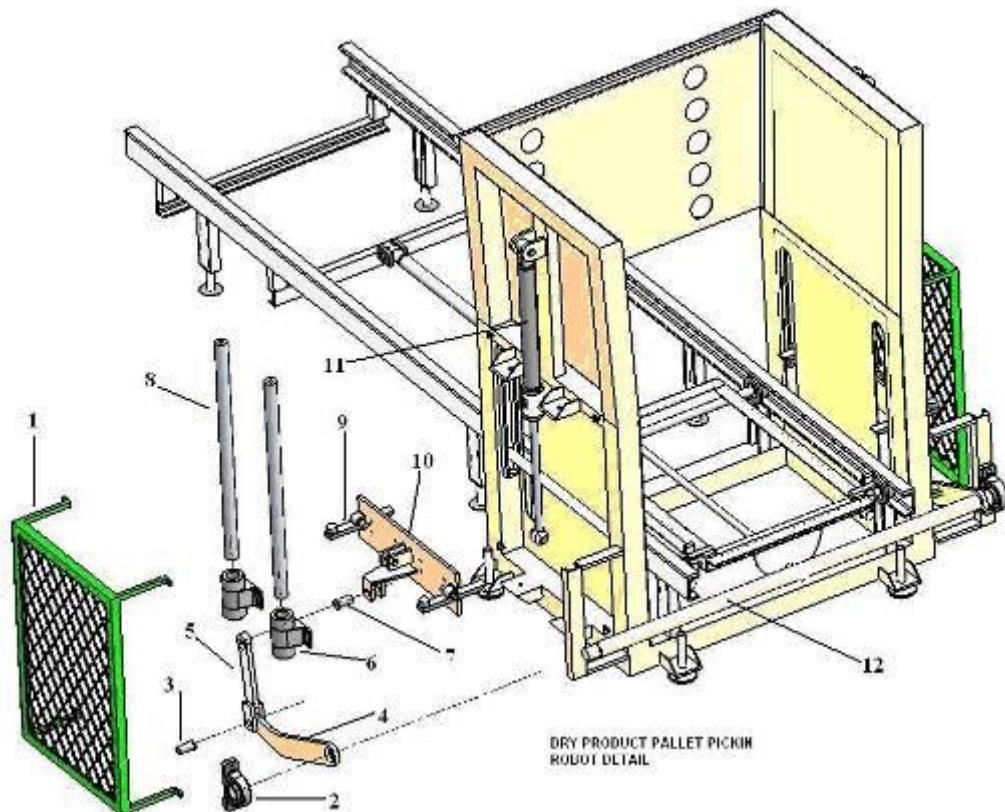
Dry product pallet driver



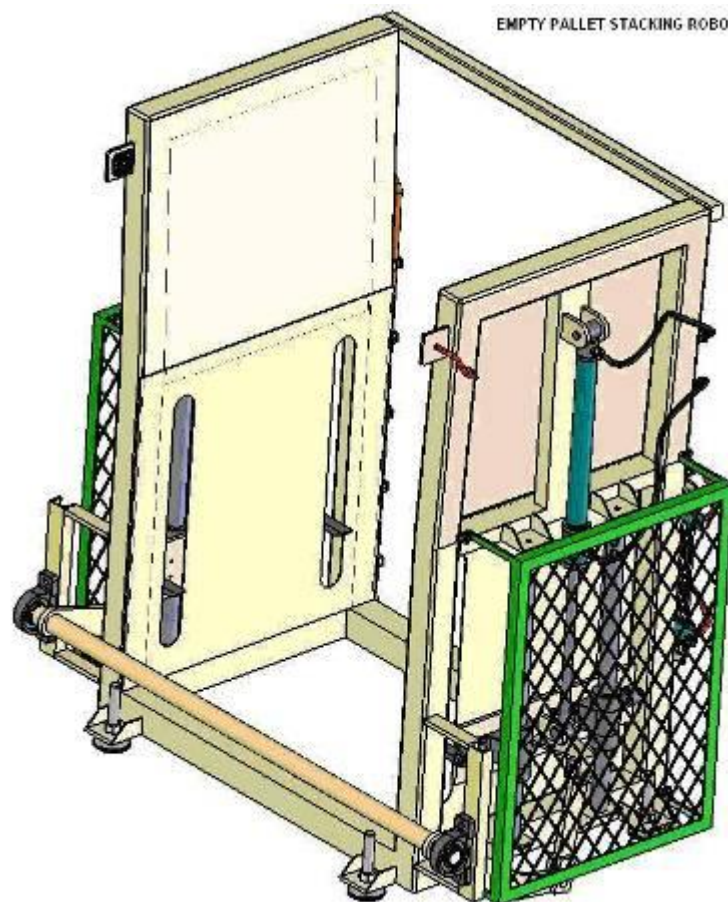
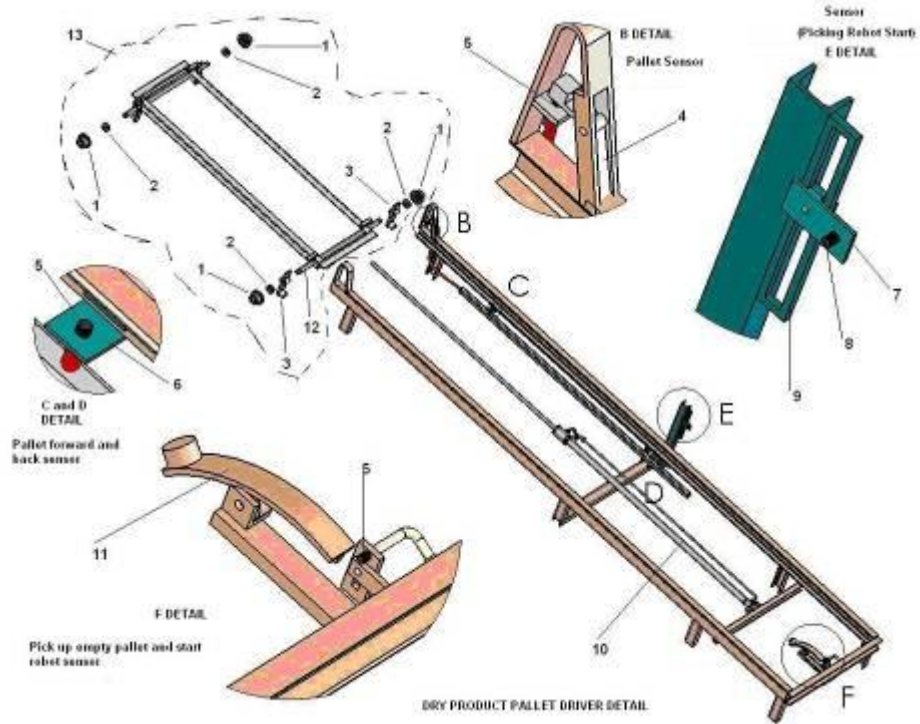
Sensor Connection

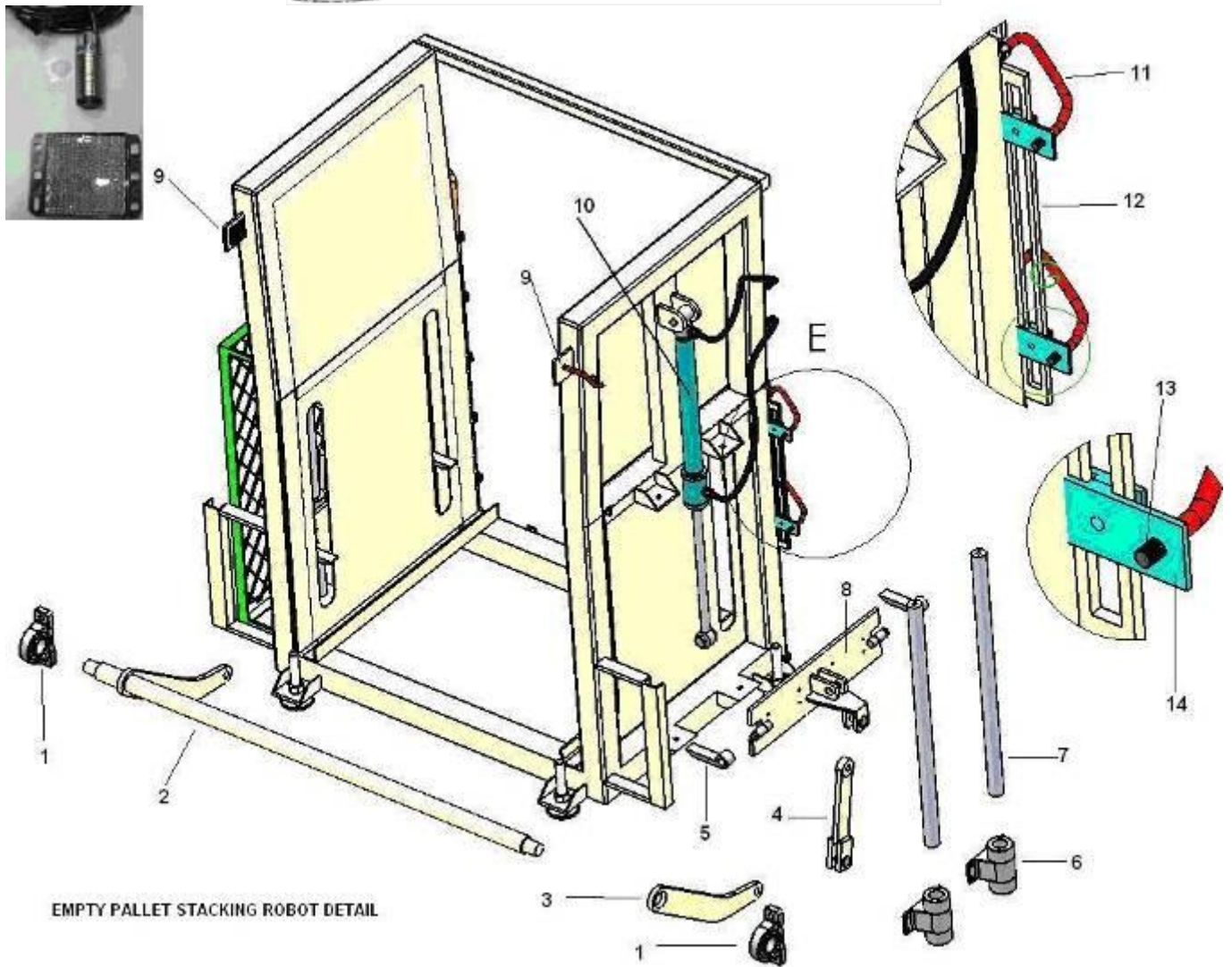


Sensor Cable



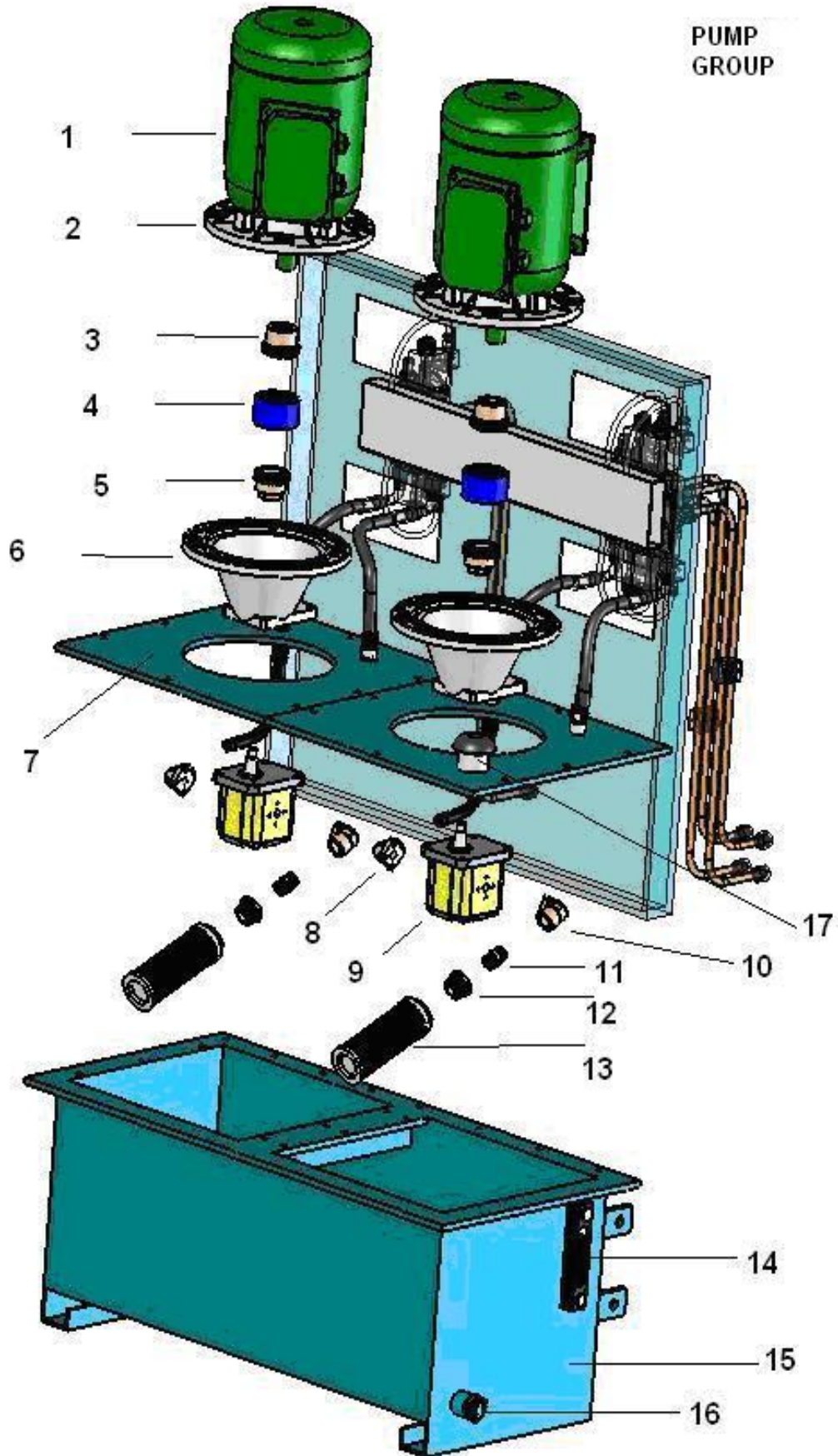
DRY PRODUCT PALLET PICKING ROBOT DETAIL



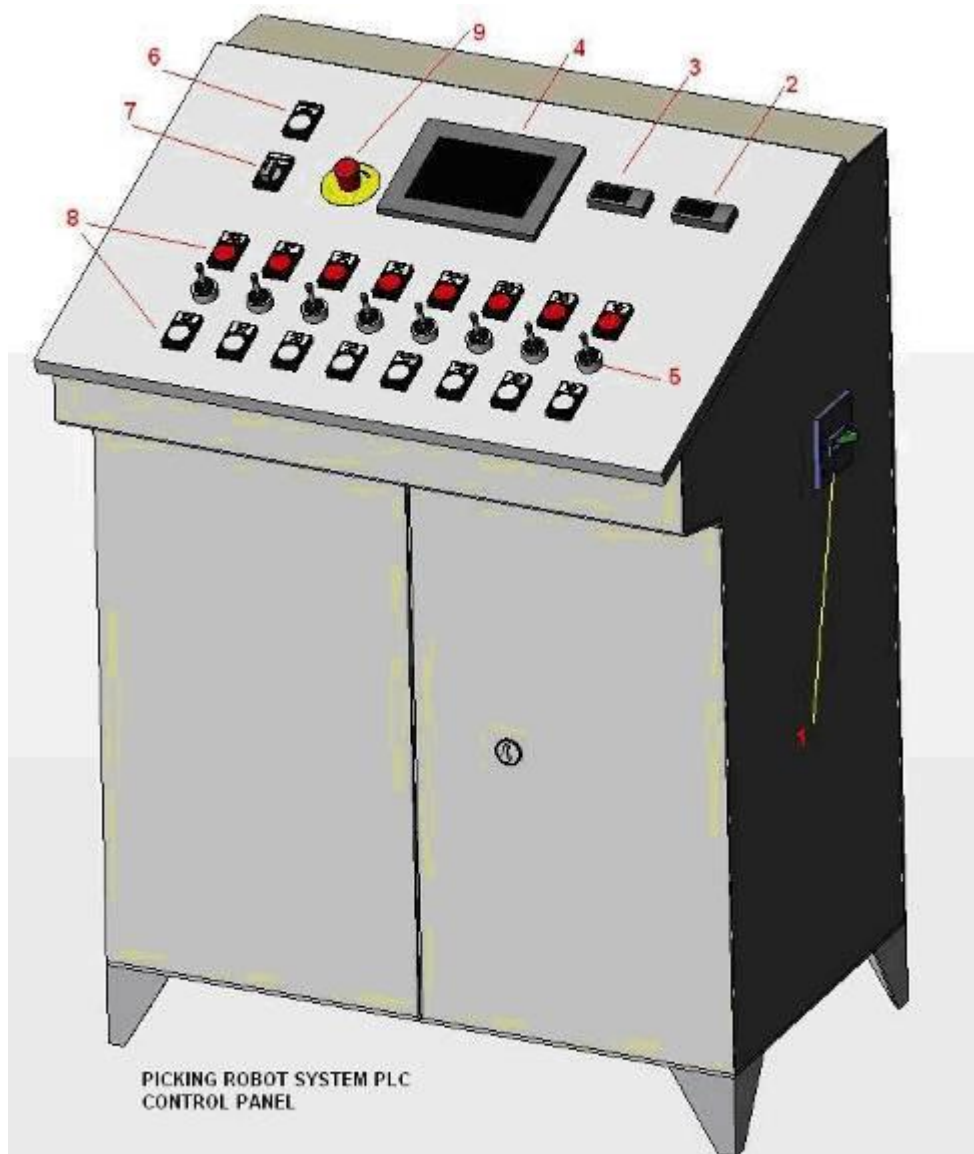


---STACKING ROBOTS HYDRAULIC UNIT---





---PICKING ROBOT SYSTEM PLC CONTROL PANEL---



				
1* THERMAL MAGNETIC SWITCH	2* AMMETER	3* VOLTMETER	5* MOVEMENT BUTTONU (JOYSTICK)	4* PLC SCREEN
				
6* START BUTTON	7* KEY	8-9* LAMP		10* EMERGENCY STOP



					
1* PLC	2* ADDITIONAL ENTERENCE MODULE	3* 24 VOLT RELAY AND LEG	4-8*TRIO V AUTOMAT	5* POWER SUPPLY	6-13* CONTACTOR
					
7* SINGLE V AUTOMAT	9* FREQUENCY INVERTER	10-12* THERMAL FUSE	11 * CONTACTOR	14* PLC COMMUNICATION CABLE	14* PLC COMMUNICATION CABLE