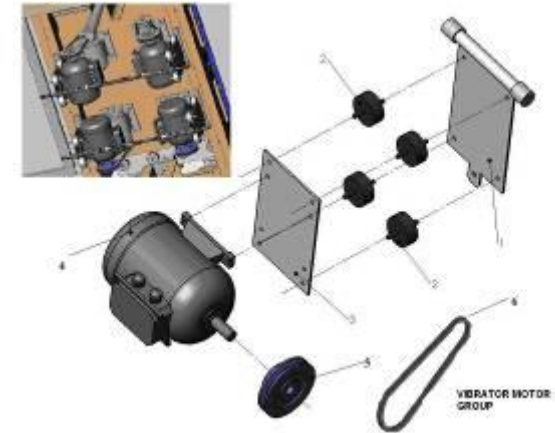
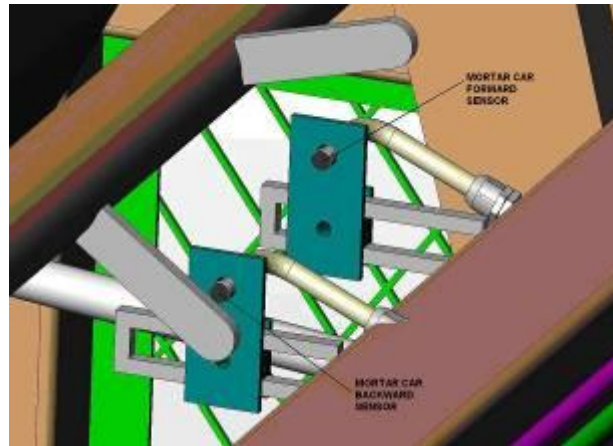
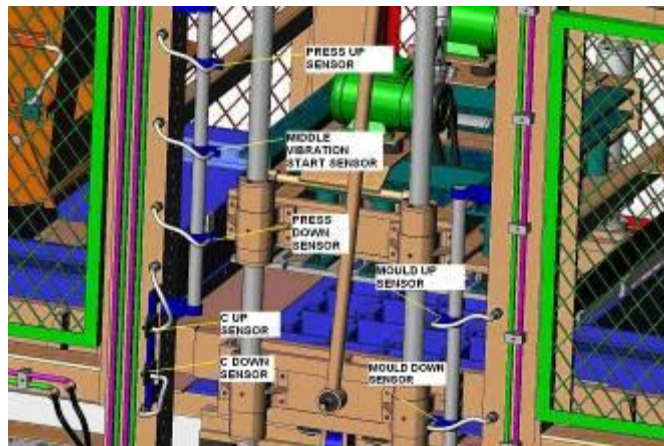
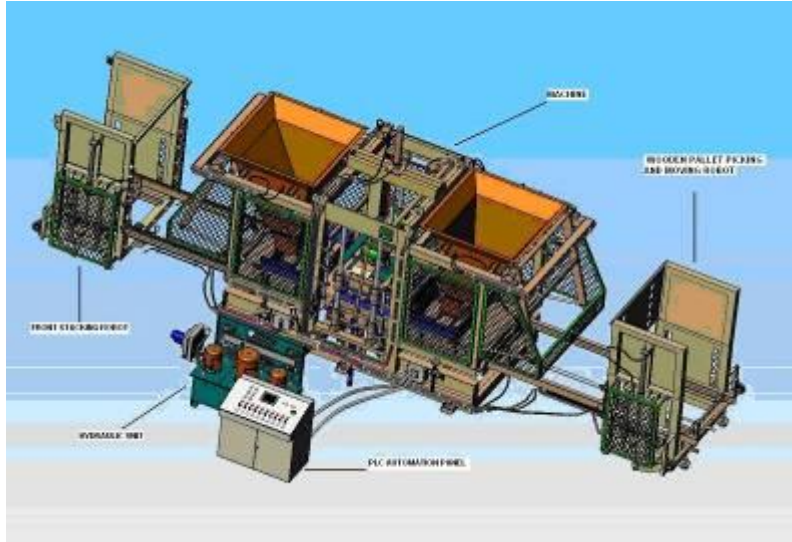


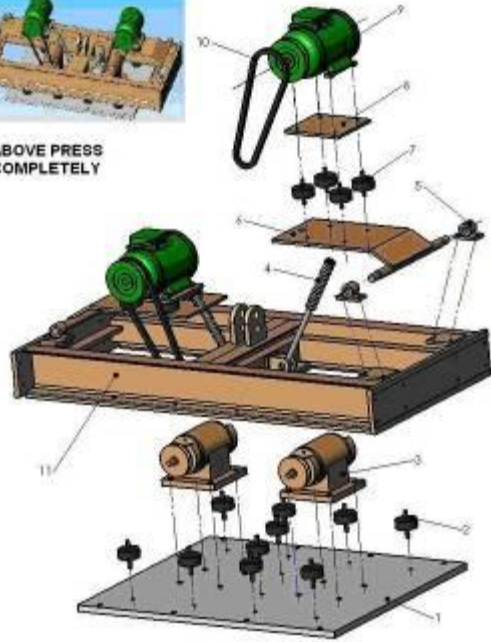
----SPARE PARTS AND ASSEMBLY PICTURES----

AUTOMATIC CONCRETE PAVER AND BLOCK MAKING MACHINE

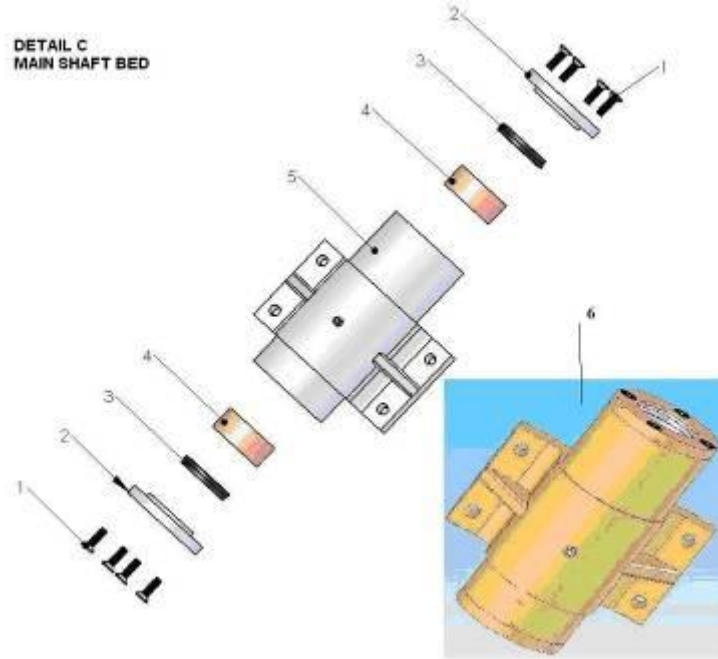




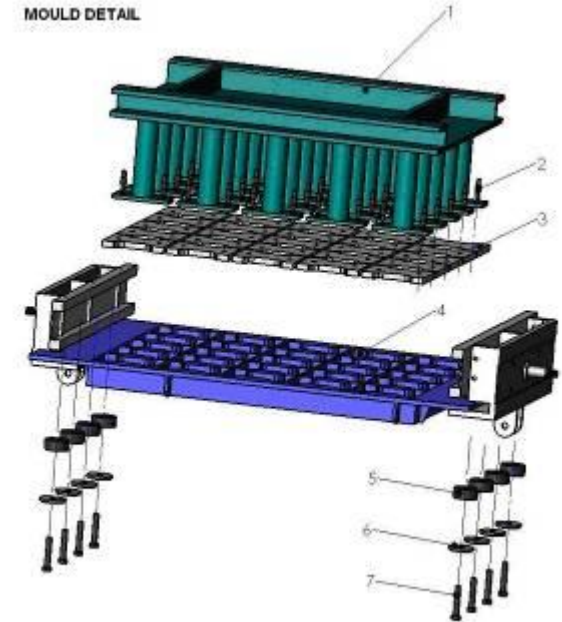
ABOVE PRESS
COMPLETELY



DETAIL C
MAIN SHAFT BED



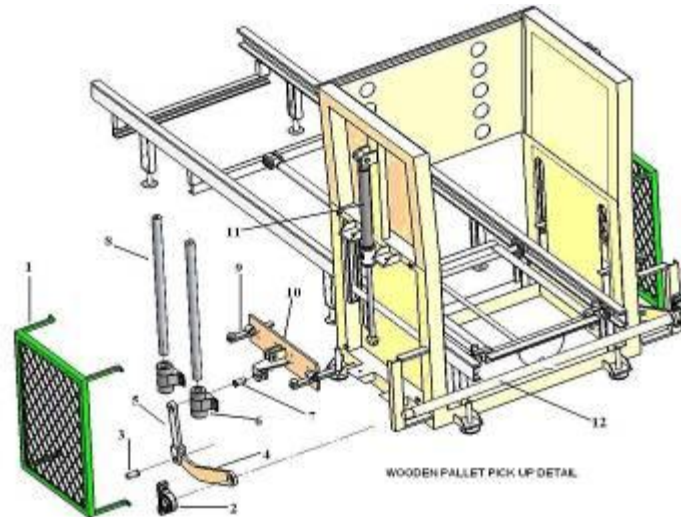
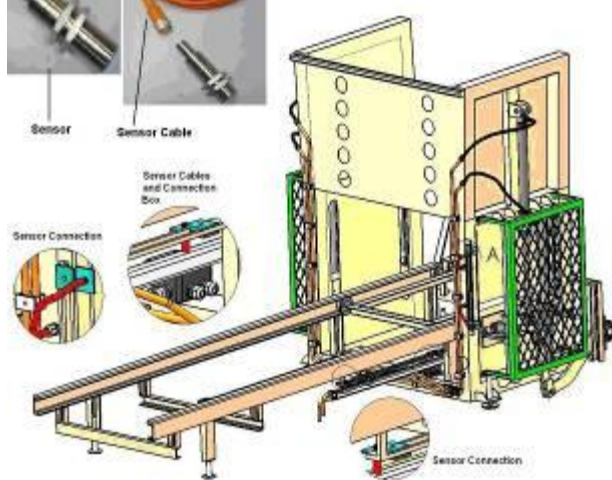
MOULD DETAIL



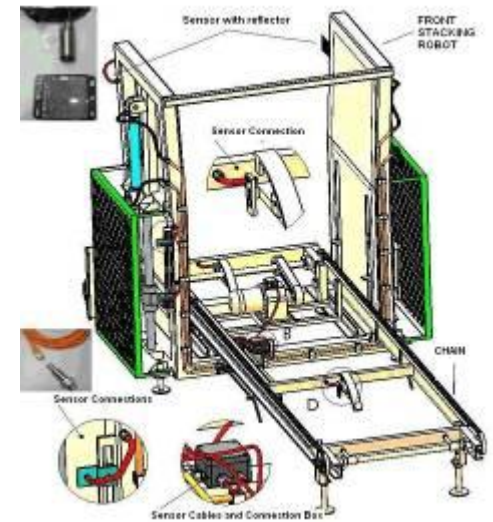
Sensor

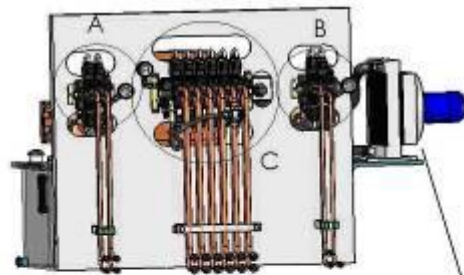
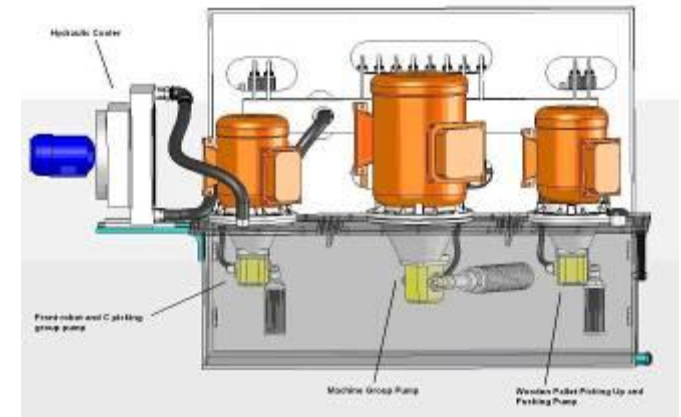
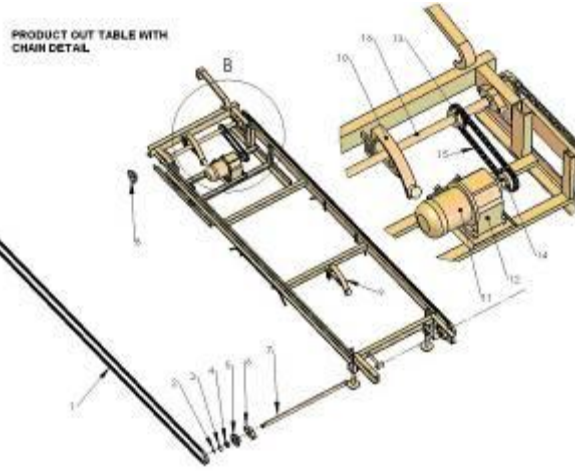
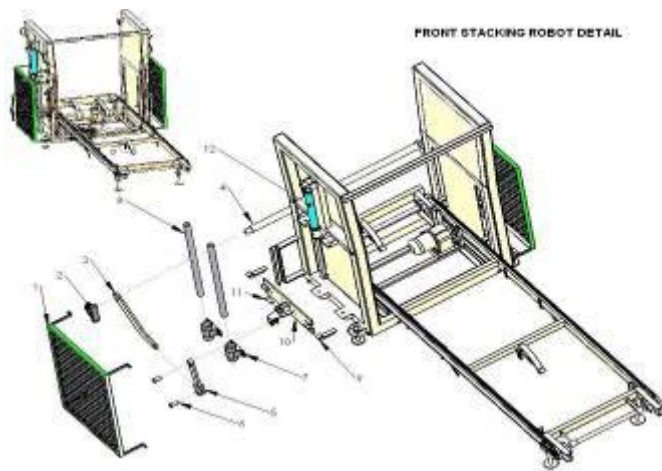
Sensor Cable

BACK ROBOT



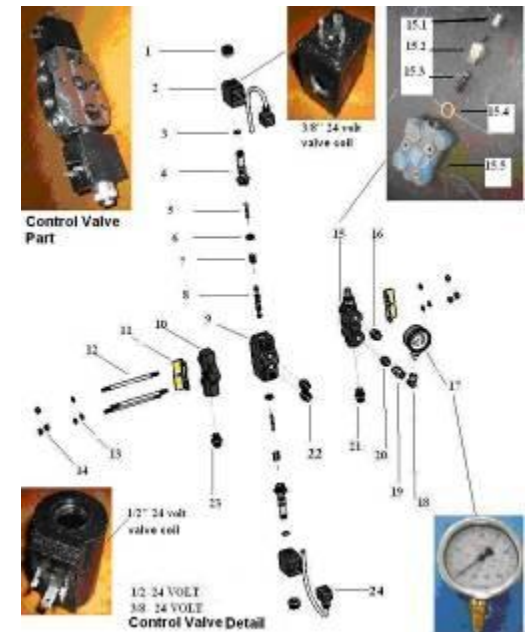
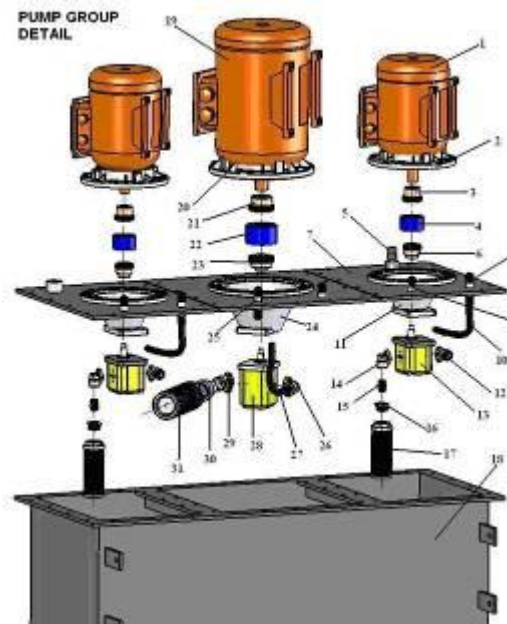
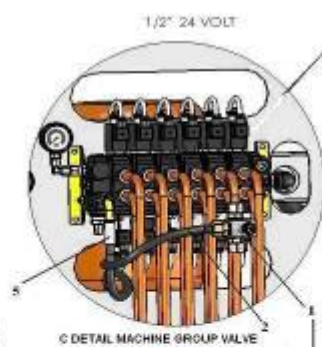
WOODEN PALLET PICK UP DETAIL



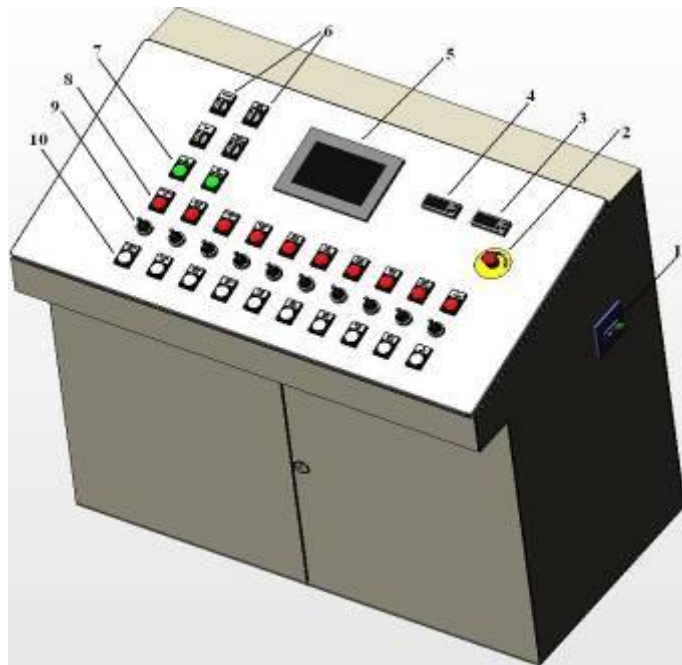


A DETAIL WOODEN PALLET PICKING AND PUSHING VALVE

B DETAIL FRONT ROBOT AND C PICKING GROUP VALVE



AUTOMATIC CONCRETE PAVER AND BLOCK MAKING MACHINE ELECTRICAL SYSTEM



1* THERMAL
MAGNETIC SWITCH



2* EMERGENCY
STOP



3* VOLTMETER



4* AMMETER



5* PLC SCREEN



6* PERMANENT
KEY



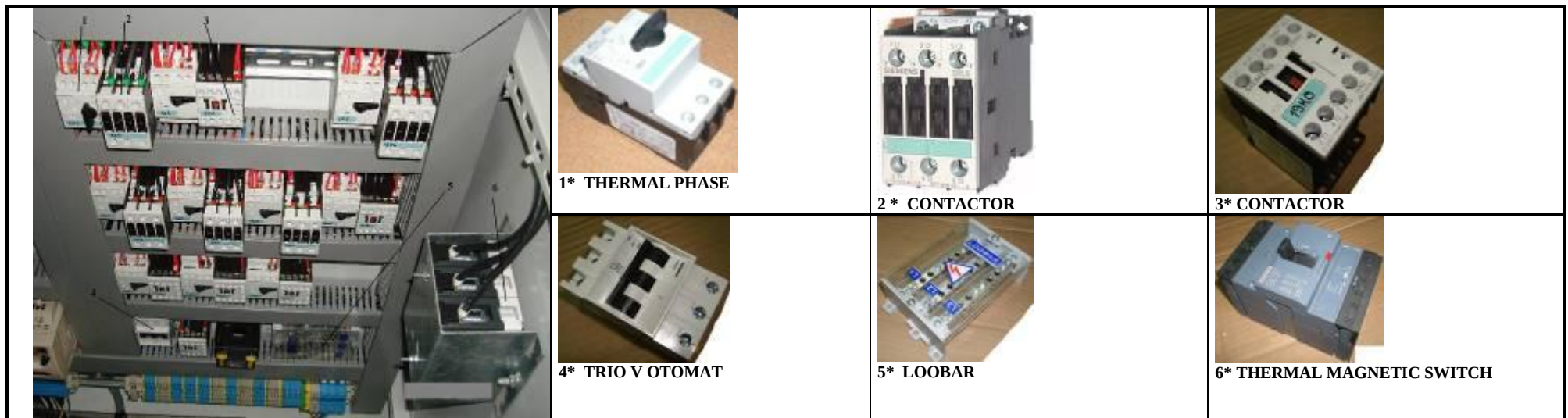
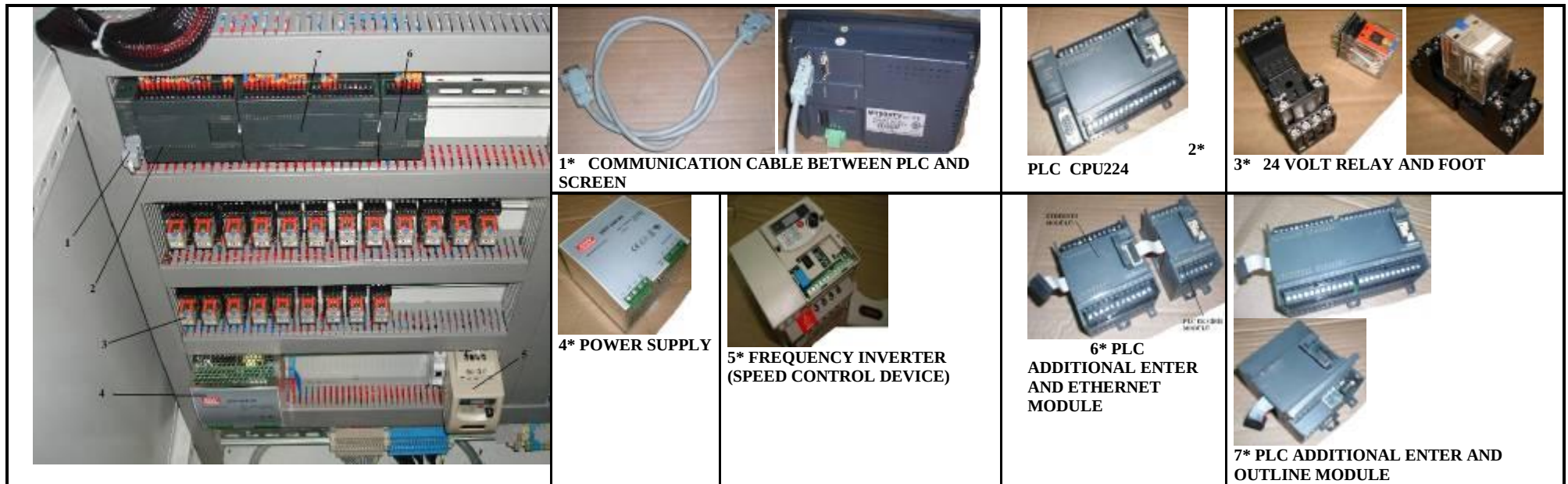
7* START BUTTON



8-10* LAMP

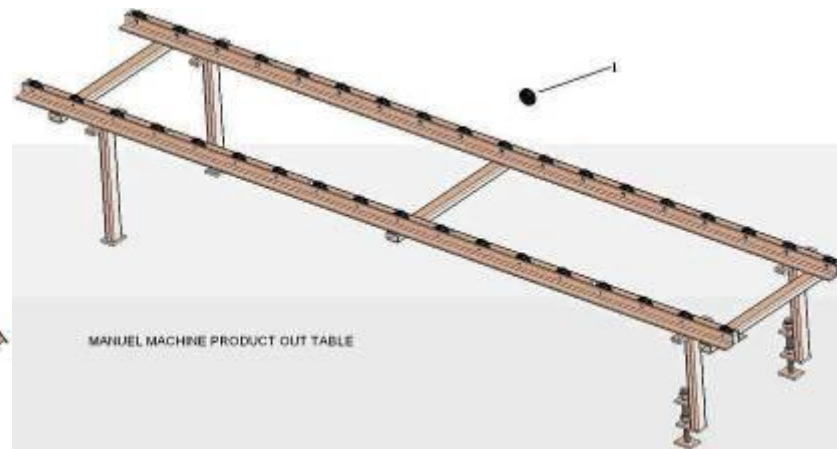
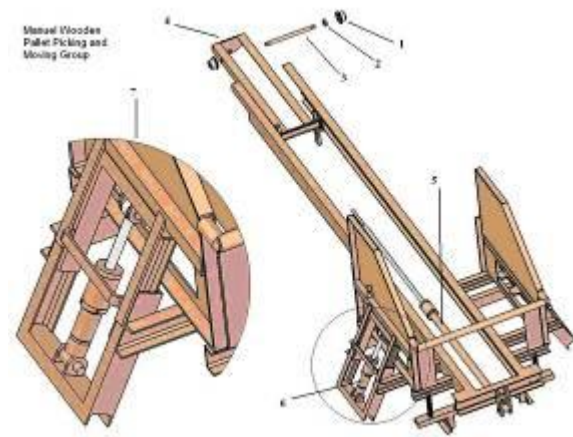
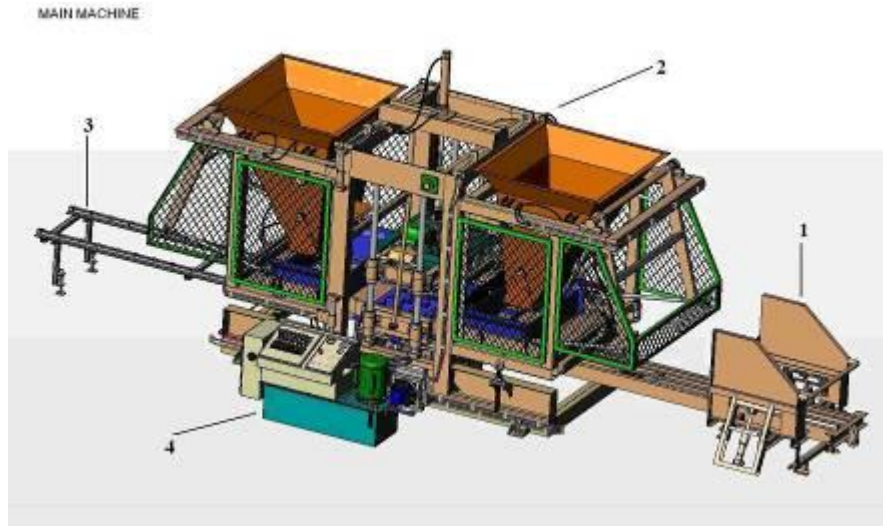


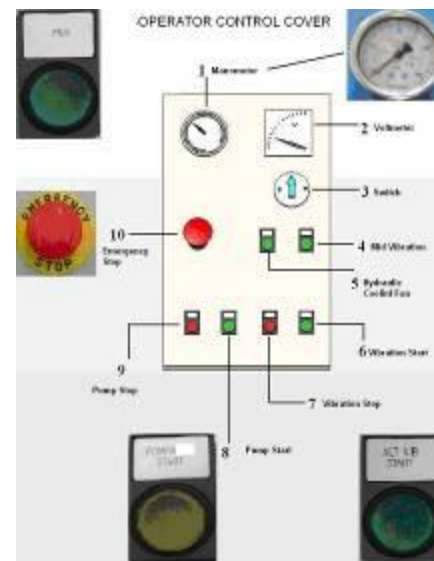
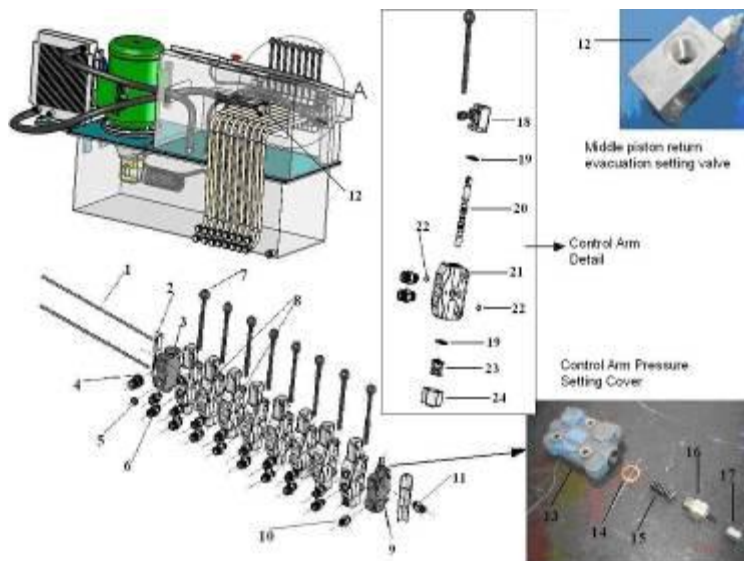
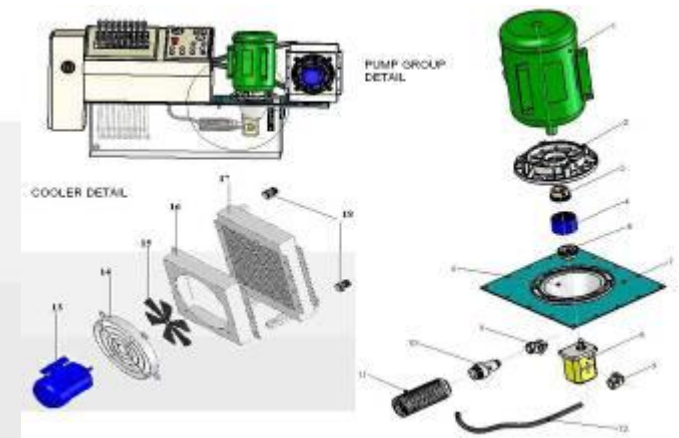
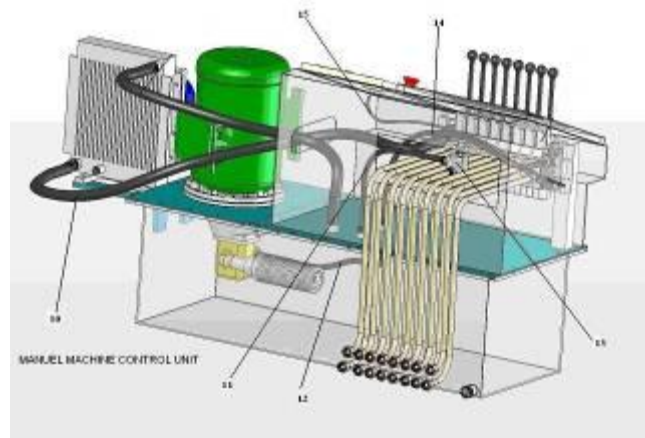
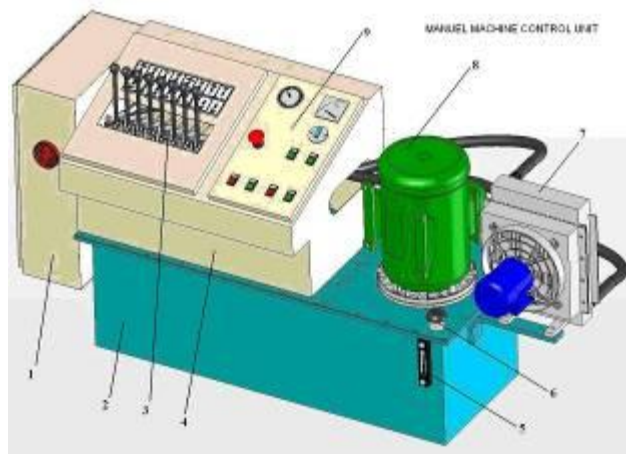
9* MANUEL
MOVEMENT
BUTTON
(JOISTICK)



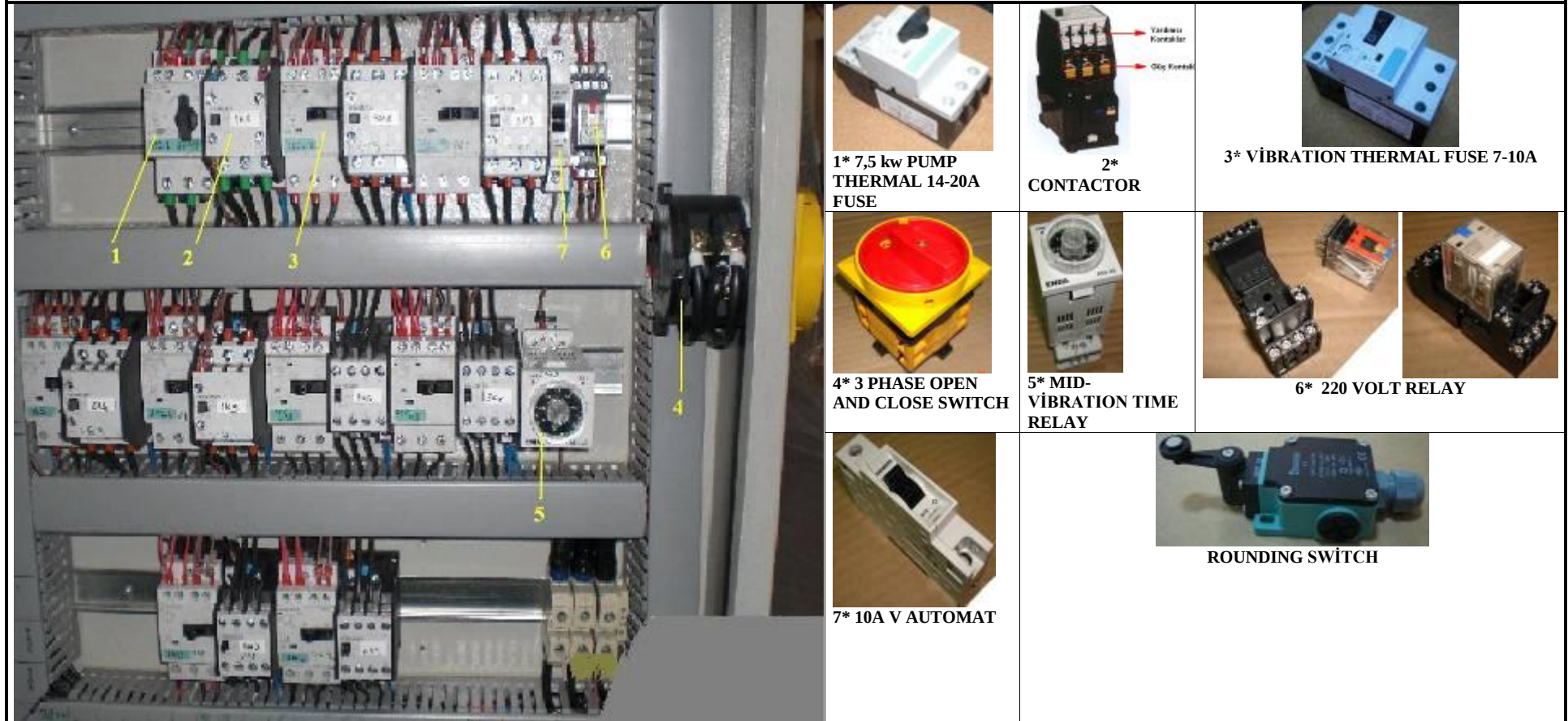
						
PLC screen	Fuse and thermal group	PLC and modules	24 volt relays	Thermic and contactors	Trafo	Main Switch
						
Manuel movement arms(joystick)	Emergency stop button	Cable connection	Hydraulic Ünit complete	Hydraulic Ünit motor group	Control valve coils	System pressure setting and pressure visual
						
Parts which are inside system pressure setting	Hydraulic cintrol valve part and parts inside	Hydraulic control valve coils and coil electrical connections.	Hydraulic pump	Coupling gear clutch-Pump motor connecting drum, pump and fitler.	Hydraulic cooling unit	Middle piston turning trio way setting valve
						
Hydraulic oil and temprature visual	0-160 bar manometer	Hydraulic oil filling tap and filter	Hydraulic pump suction filter	Sensor and sensor cable	Reflector with sensor and reflector	Kaplınli dişli kavrama

MANUEL CONCRETE PAVER AND BLOCK MAKING MACHINE

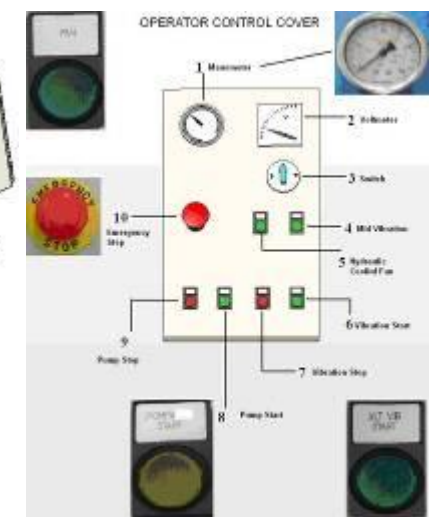
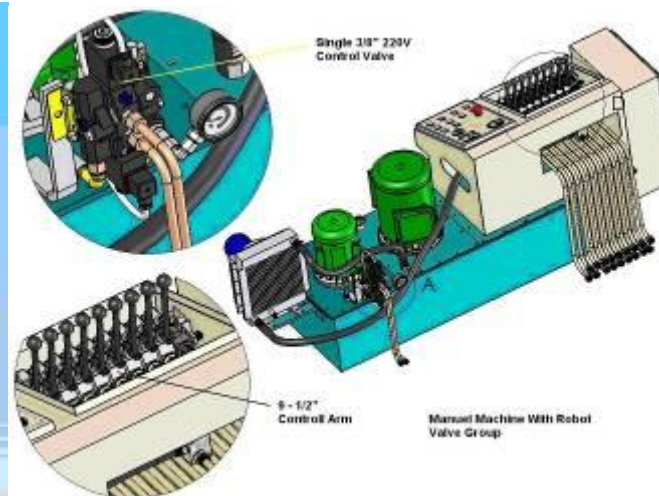
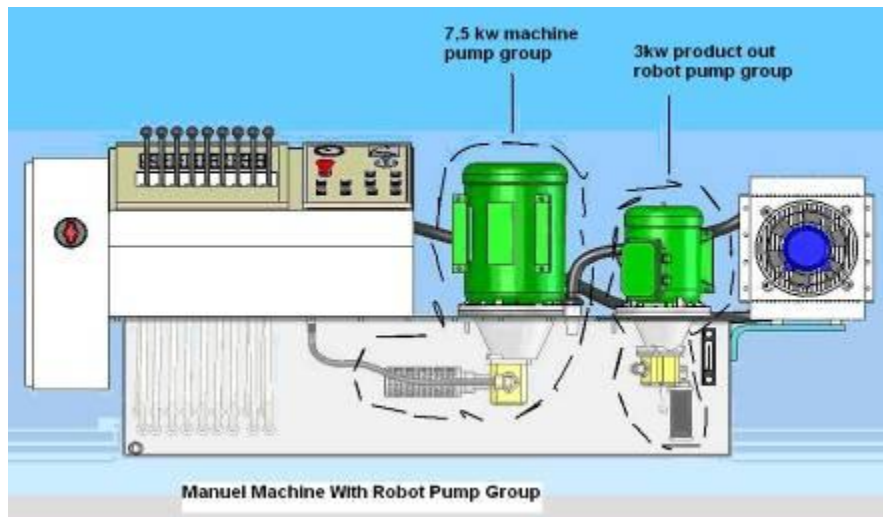
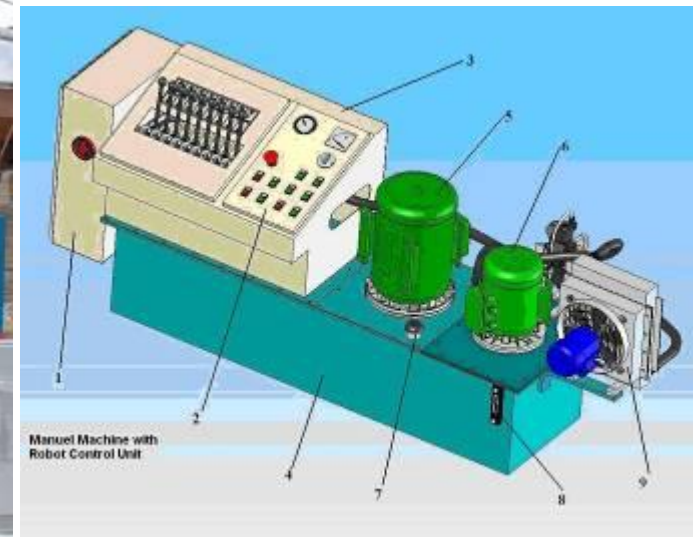




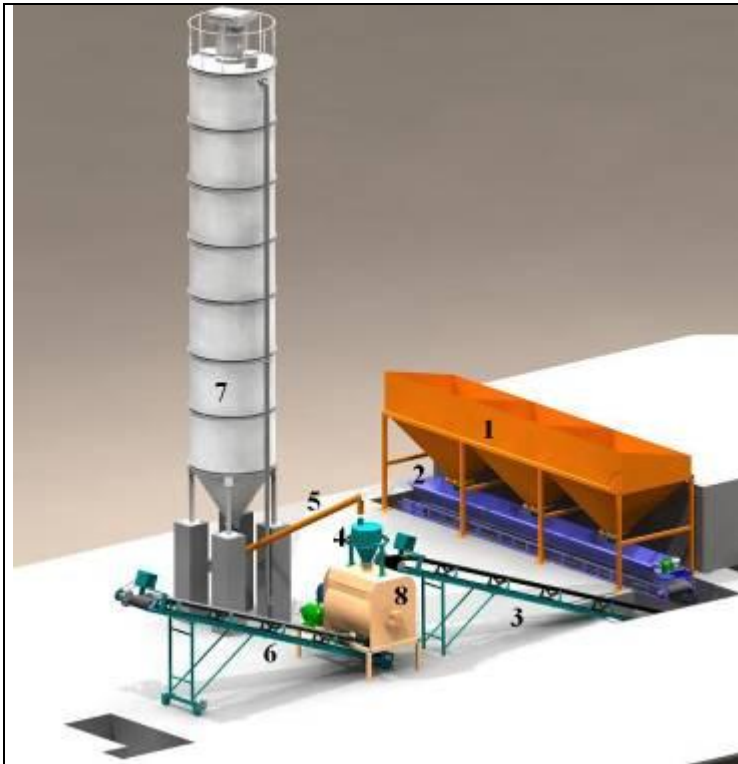
MANUEL CONCRETE PAVER AND BLOCK MAKING MACHINE ELECTRICAL SYSTEM



CONCRETE PAVER AND BLOCK MAKING MACHINE HYDRAULIC SYSTEM



--AUTOMATIC MORTAR ARRANGING--

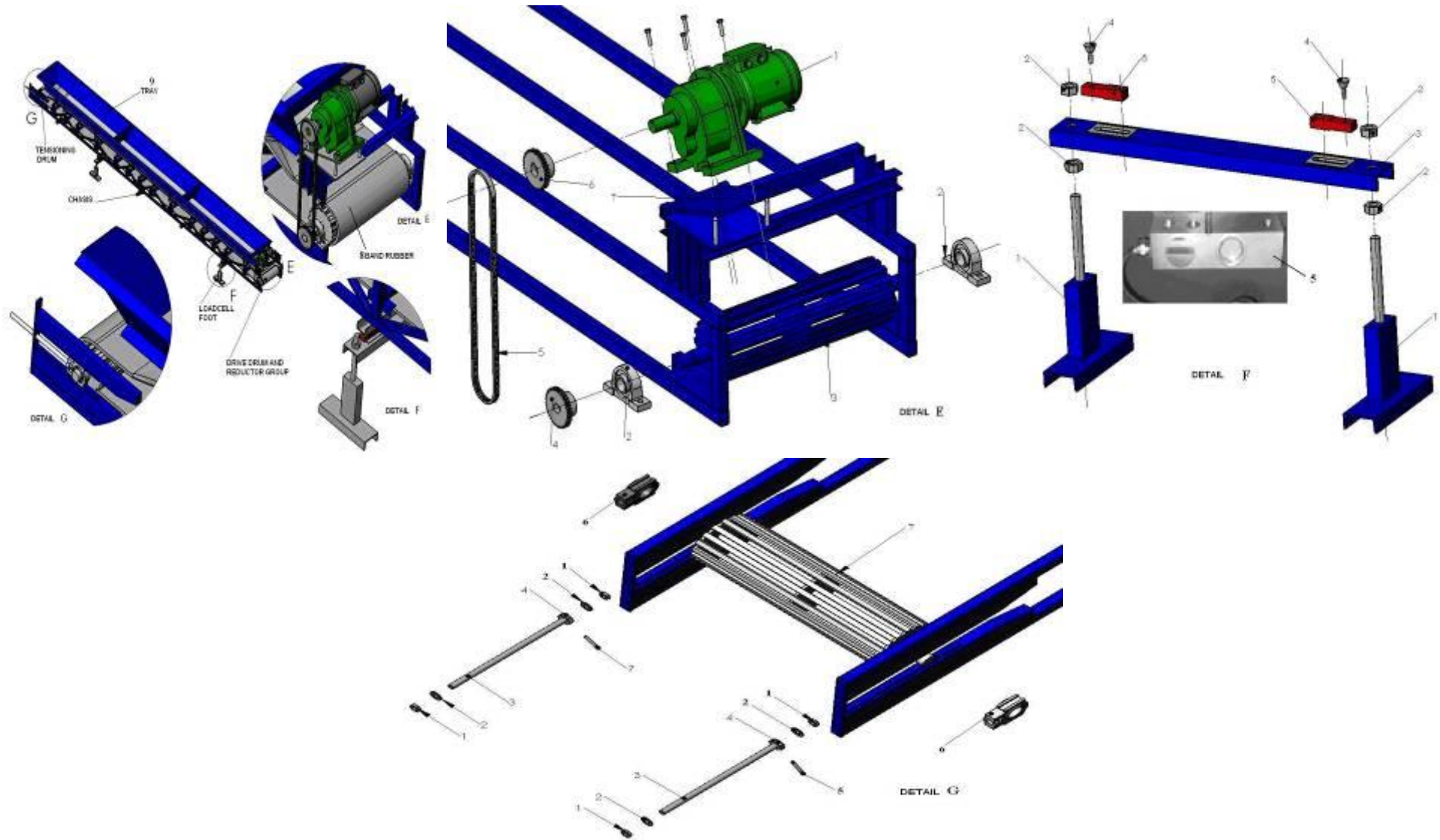


**1-AGGREGATE BUNKER
2-WEIGHING BAND
3-SAND TRANSPORT BAND
4-CEMENT WEIGHING**

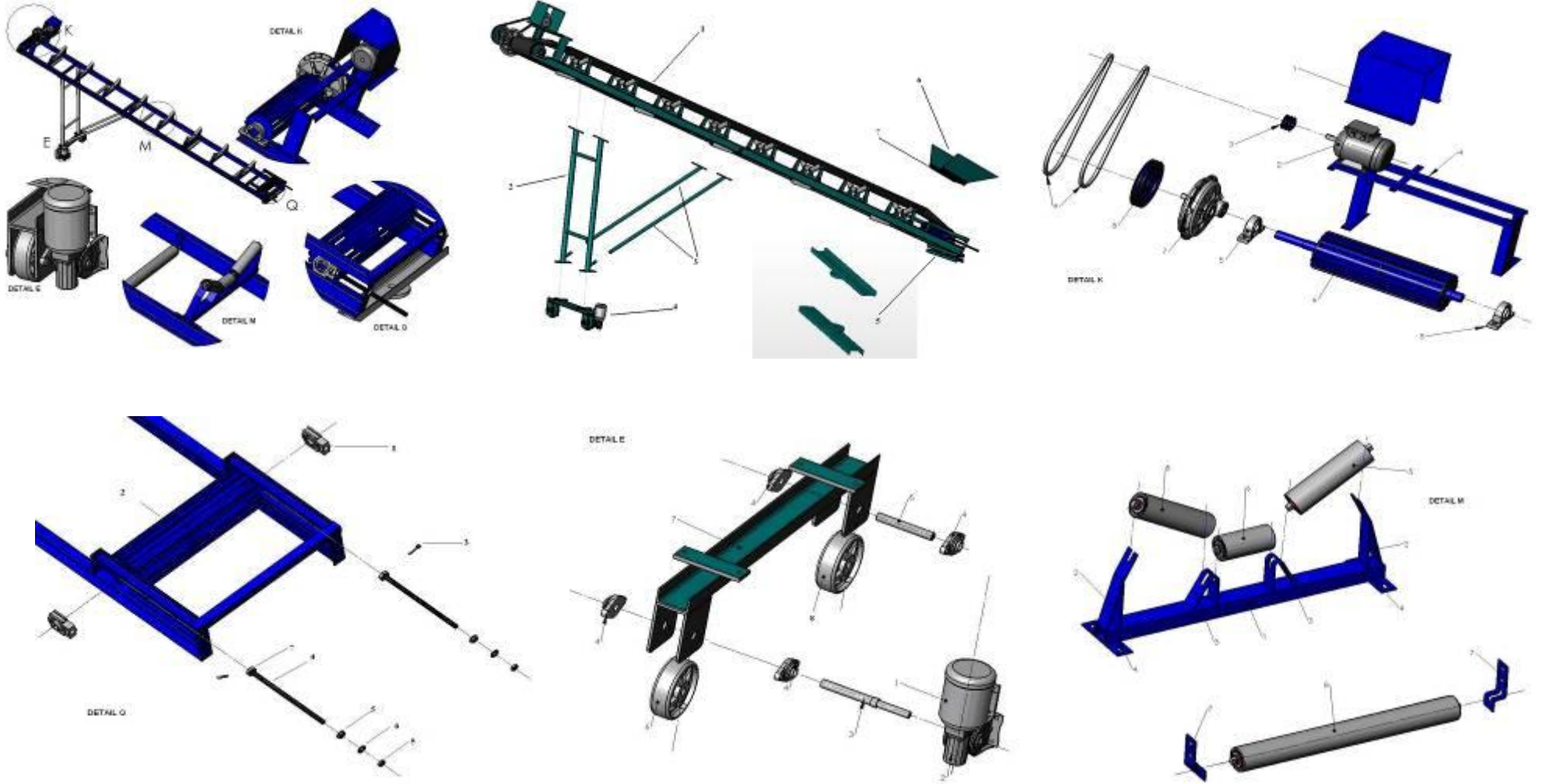


**5-CEMENT SCREW
6-MORTAR TRANSPORT BAND
7-CEMENT SILO
8-MIXER**

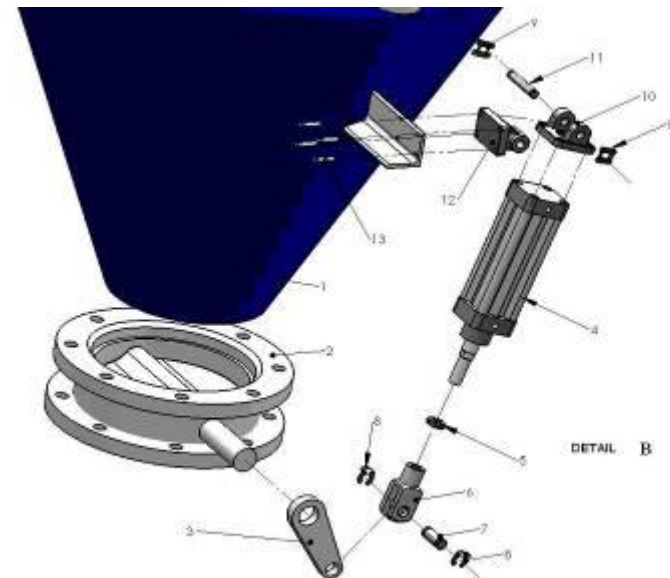
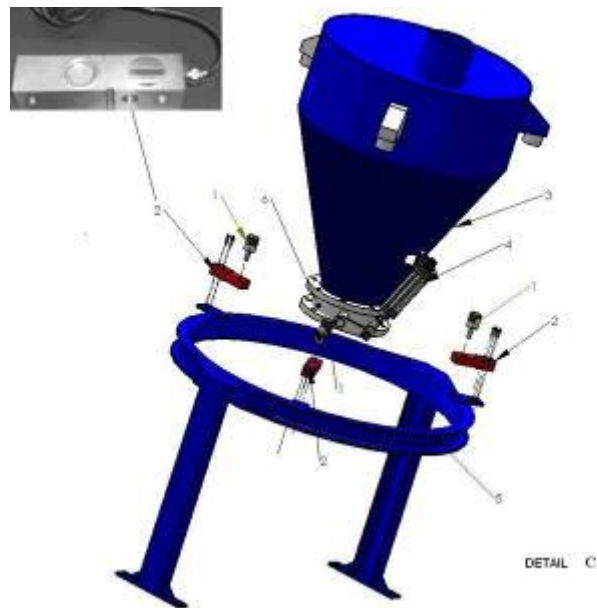
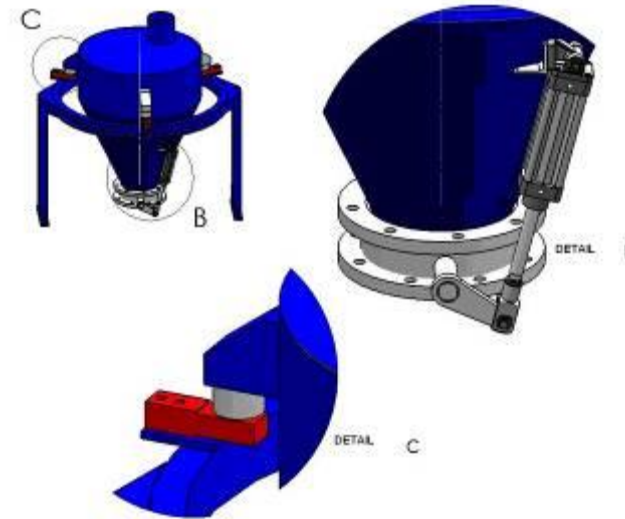
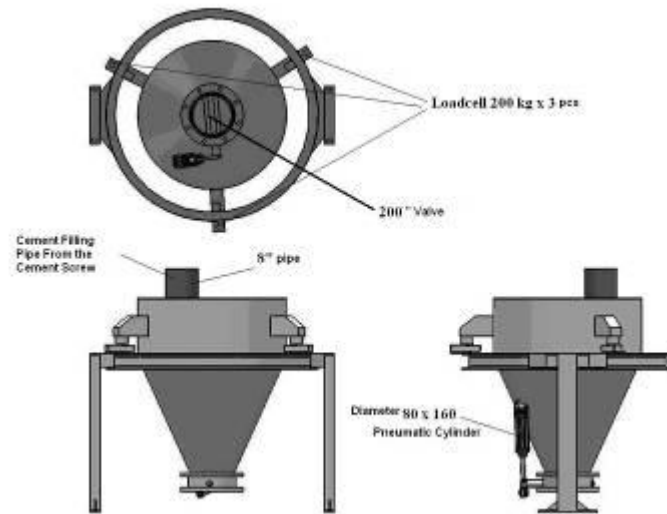
1 AND 2 – AGGREGATE BUNKER AND WEIGHING BAND



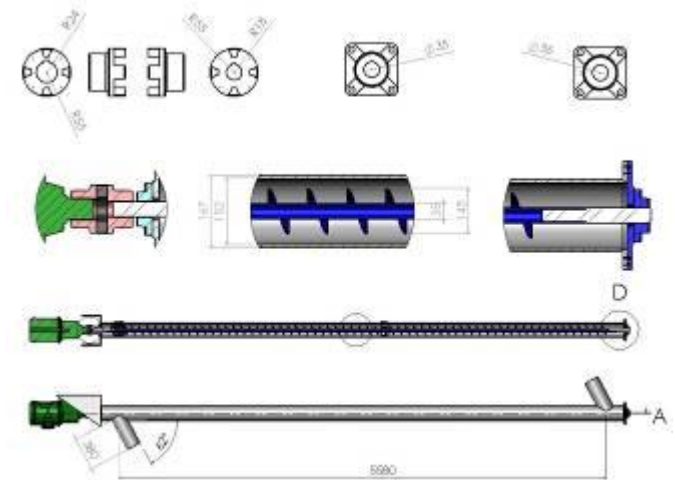
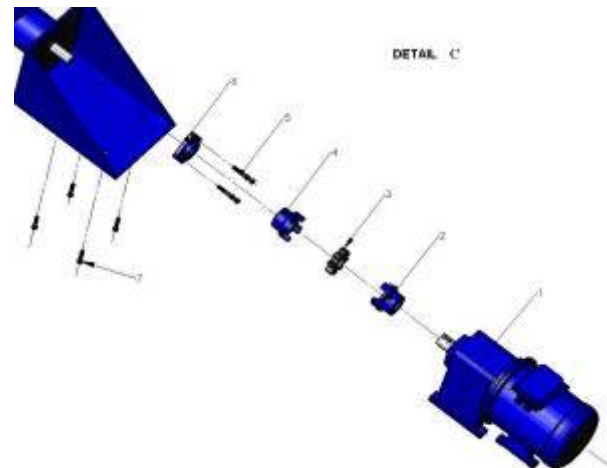
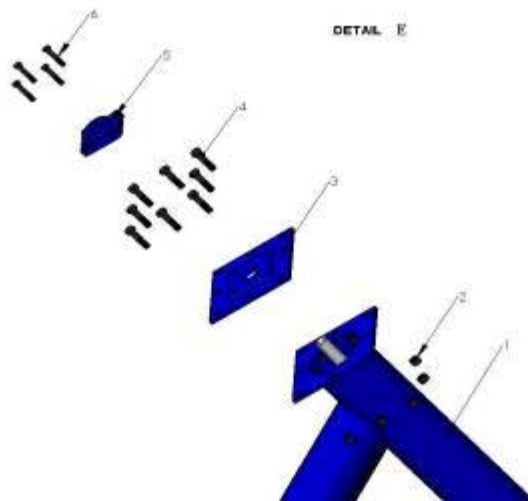
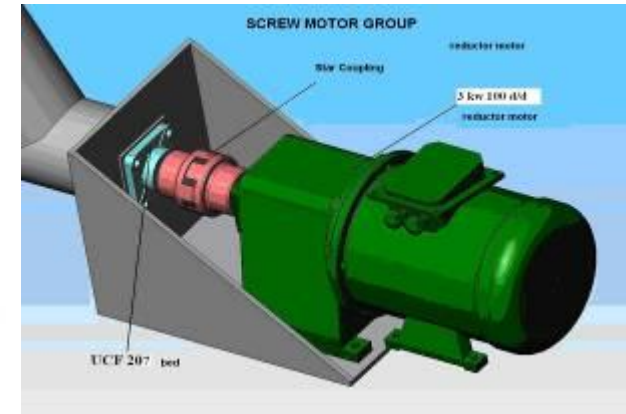
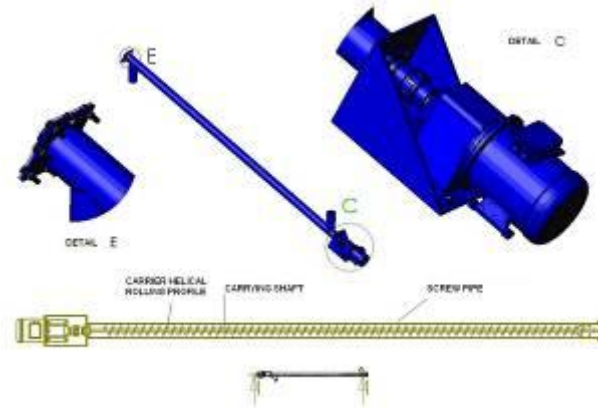
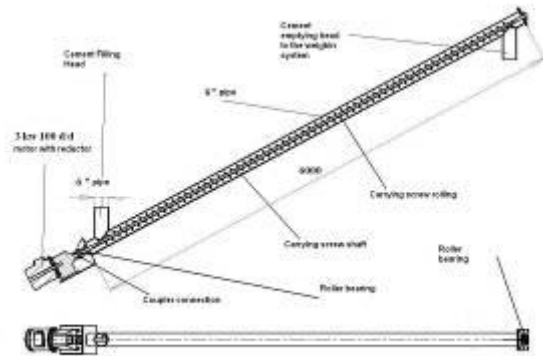
--3 VE 6 - KUM BANDI VE HARÇ BANDI--



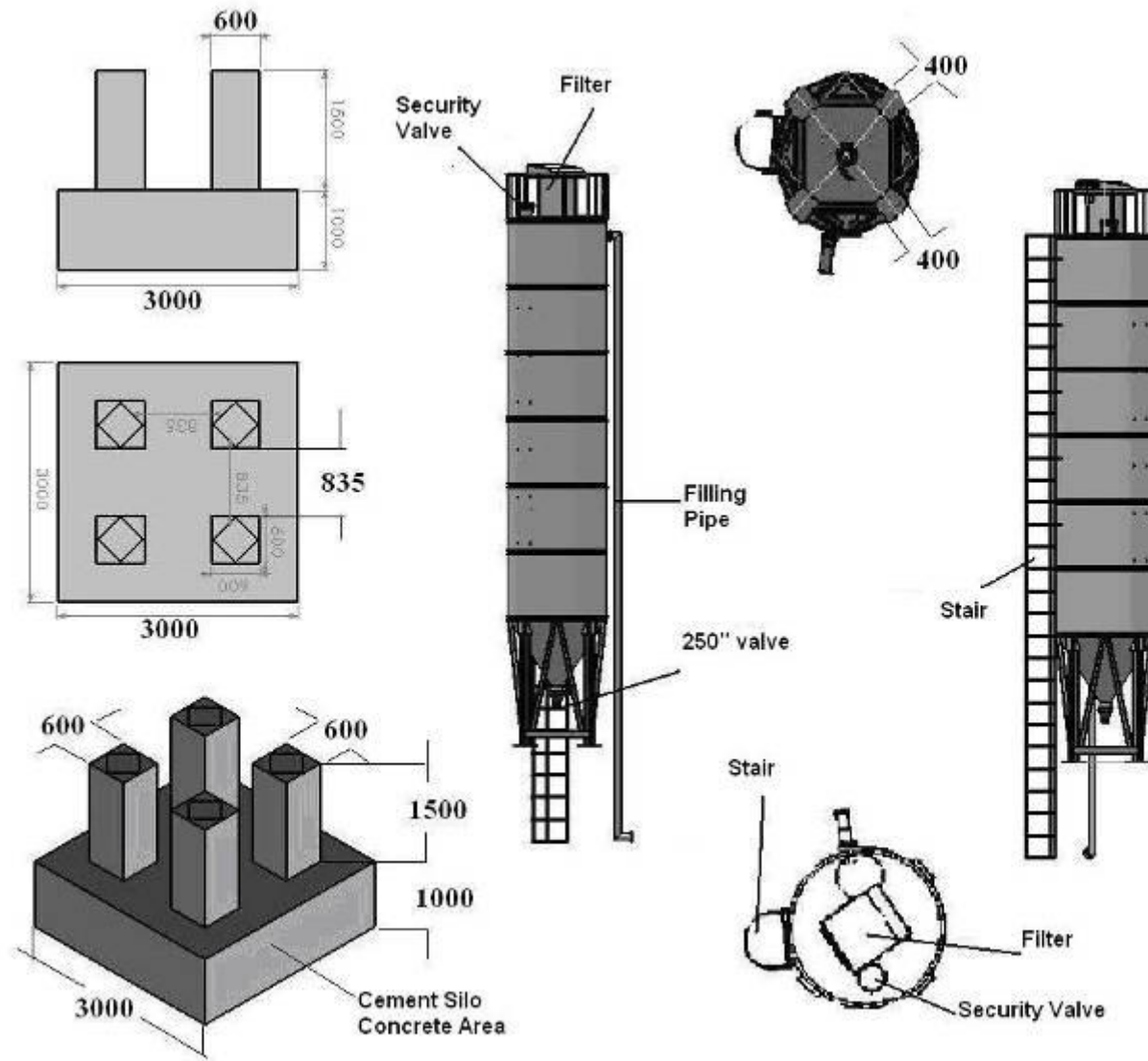
4 – CEMENT WEIGHING SYSTEM—



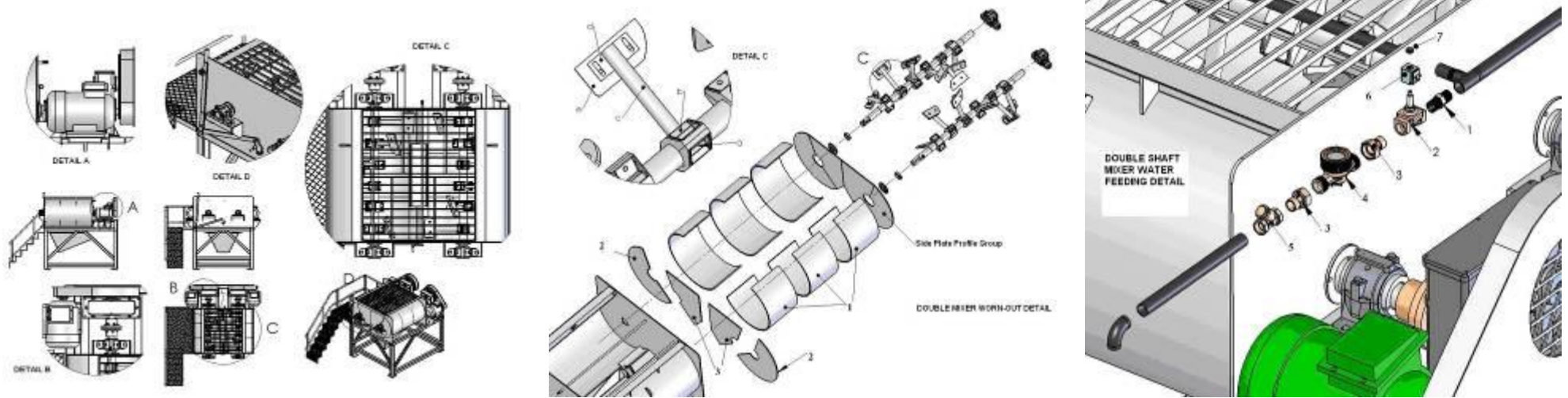
--5 CEMENT SCREW--



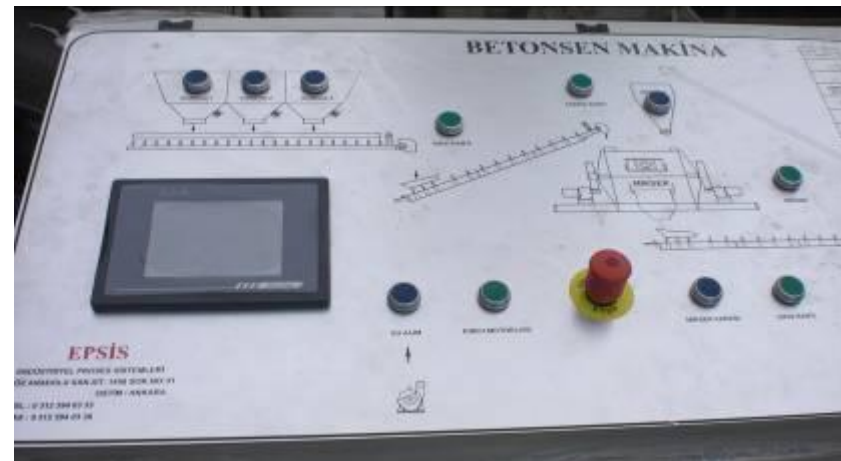
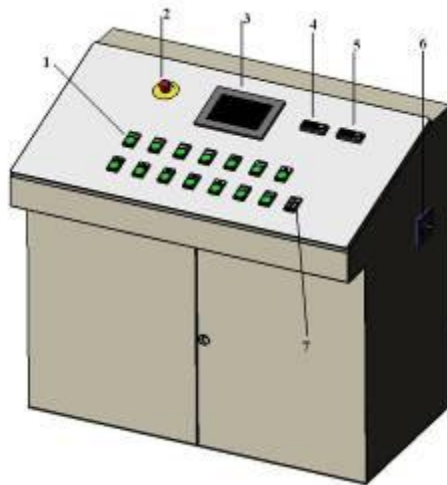
--7 CEMENT SILO--



--8 MIXER--



-----AUTOMATIC WEIGHING SYSTEM PANEL-----



-----WEIGHING SYSTEM PANEL PARTS-----

						
1* START BUTTON	2* EMERGENCY STOP	3* PLC SCREEN	4* AMMETER	5* VOLTMETER	6* THERMAL MAGNETIC SWITCH	7* KEY
						
WEIGHING PANEL POWER CIRCUIT		1* THERMAL FUSE	2* CONTACTOR	3* STAR TRIANGULAR TIME RELAY	4* AUXILIARY CONTACT	
						
CONTROL CIRCUIT		5* TRIO V AUTOMAT	6* AUXILIARY CONTACT	7* THERMAL		
						
1* COMMUNICATION CABLE BETWEEN PLC AND SCREEN		2* PLC (CPU 224)	3* ADDITIONAL MODULE	4* TRANSMITTER		
						
5* 24 VOLT RELAY AND FOOT		6* POWER SUPPLY	7* CONTACTOR	8* TRIO V AUTOMAT	10* SWITCH WITH WIRE	

--MANUEL MORTAR ARRANGING--



--2 AND 4 * SAND BAND AND MORTAR BAND --

FOR AUTOMATIC MORTAR ARRANGING THE SPARE PARTS LIST IS USED AS SAME AS ON PART 3 AND 6.

3 * MIXER –

